

## SPECIFICATION

## Sodium Benzoate

## Japanese Food Additives

REQUIREMENT	SPECIFICATION
* Description Identification Purity (1) Clarity and color of solution (2) Free acid and free alkali (3) Sulfate (4) Lead (5) Arsenic (6) Readily oxidizable substances (7) Chlorinated compounds (8) Phthalate Loss on drying Assay (after drying)	White granules / odorless to pass test - to pass test to pass test not more than 0.30% as SO <sub>4</sub> not more than 2 μg/g as Pb not more than 3 μg/g as As to pass test not more than 0.014% as Cl not more than 50 μg/g as phthalate not more than 1.5% not less than 99.0%

Japan's Specifications and Standards for Food Additives  
 (\*:The specification is modified by customer)