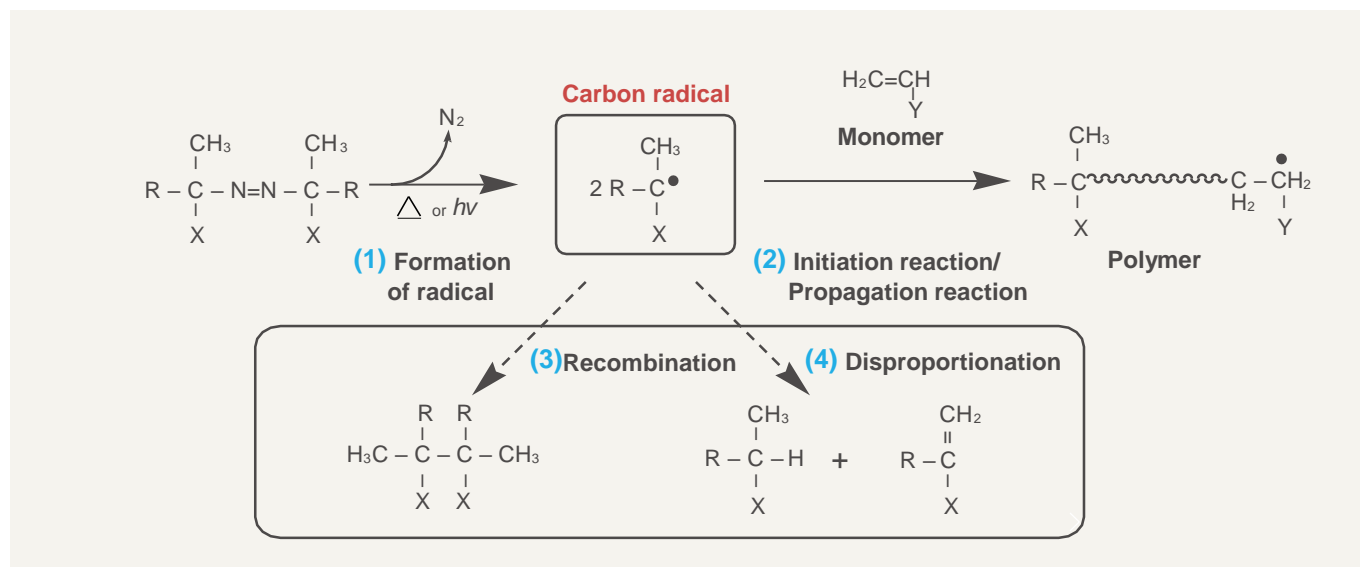


# Azo Initiators

## Polymer Chemistry

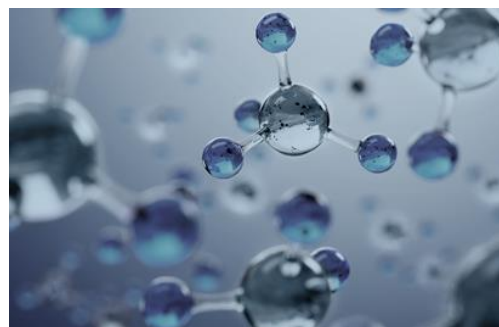
An azo polymerization initiator is a compound having an azo group (R-N=N-R') which is decomposed by heat and/or light, and forms carbon radical. The formed carbon radical is excellent in reactivity and progresses polymerization and halogenation reaction of different types of vinyl monomers.

### Radical Formation Mechanism of Azo Polymerization Initiators (Thermal Decomposition)



## Introduction

We develop a large variety of products taking advantage of our original organic synthesis technology, production technology, and refining technology accumulated in our long experience in the manufacturing of reagents. Azo polymerization initiators are used as reaction initiators in the synthesis of polymers. They are used mainly as radical polymerization initiators in a wide range of industries, such as acryl resins for paints, water absorbent resins, polymer coagulants, adhesives, and paper finishing agents. We have approximately 20 types of azo polymerization initiators of organic-solvent soluble type and water-soluble type.

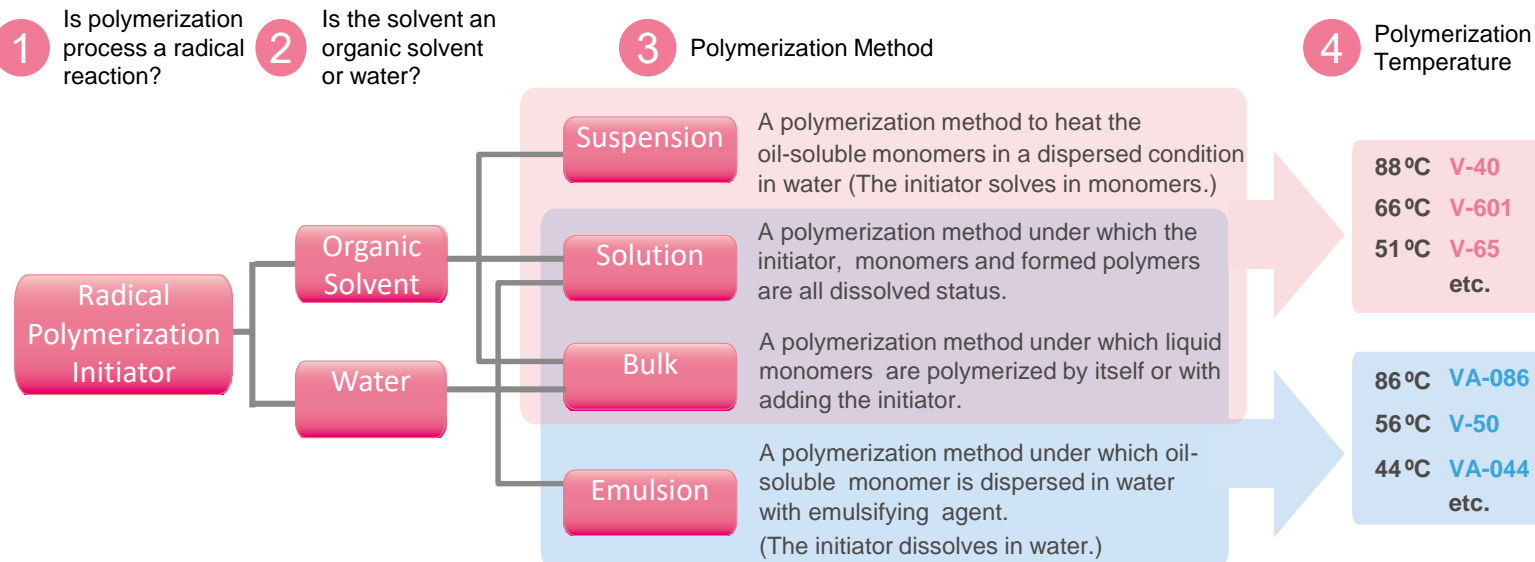


## Characteristics of Radical Polymerization Initiators

- Radical polymerization initiator shows an effect even in a small amount.
- It is not polar-sensitive, and a large number of solvent is available, a wide range of monomers can be polymerized.
- Polymerization at a low to high temperature ranges is possible.
- Reaction with simple facility and equipment is possible.

## Selection Guide

### Selection of Polymerization Process



### 10-hour Half-life Temperature by Structure

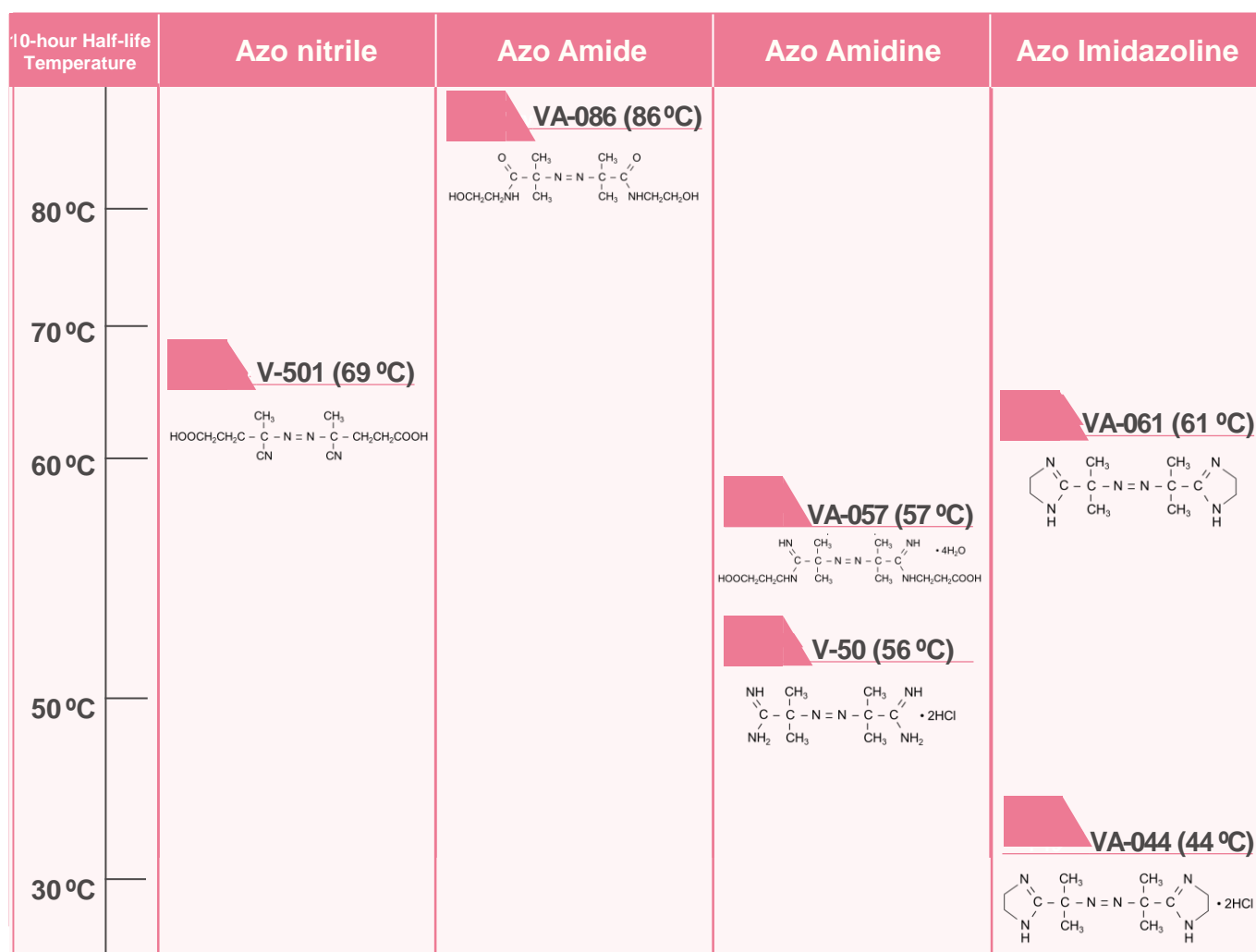
We have azo polymerization initiators fit for a large extent of 10-hour half life temperature (\*). You can select an initiator fit for your purpose.

(\*10-hour half-life temperature: A temperature at which the concentration (amount) of azo group becomes a half in 10 hours in the solvent.)

### Organic solvent soluble type (oil-solubility)

10-hour Half-life Temperature	Azo nitrile	Azo Ester	Azo Amide
110 °C	<p><b>V-40 (88 °C)</b></p>		<p><b>VAm-110 (110 °C)</b></p>
80 °C	<p><b>V-59 (67 °C)</b></p>		
70 °C		<p><b>V-601 (66 °C)</b></p> <p>*Metal-content-control-grade products are also available.</p>	
60 °C			
50 °C	<p><b>V-65 (51 °C)</b></p> <p>*Metal-content-control-grade products are also available.</p>		
30 °C	<p><b>V-70 (30 °C)</b></p>		

## Water-soluble type (water solubility)



## Solubility

	Oil-soluble Azo Polymerization Initiators					Water soluble Azo Polymerization Initiators			
	V-70	V-65	V-601	V-59	V-40	VA-044	V-50	VA-057	VA-086
Water	0.1	<0.1	0.3	<0.1	0.1	34.7	23.2	14.0	4.5
Methanol	1	28	>50	>50	4.4	1.7	2.1	28.8	7.4
Acetone	3.3	>50	>50	>50	30	Insoluble	Insoluble	Insoluble	Insoluble
Chloroform	20	>50	>50	>50	>50	Insoluble	Insoluble	Insoluble	Insoluble
Ethyl Acetate	2.0	>50	>50	>50	15	Insoluble	Insoluble	Insoluble	Insoluble
Toluene	3.0	>50	>50	>50	27	Insoluble	Insoluble	Insoluble	Insoluble
N,N-Dimethylformamide	N.D.	N.D.	N.D.	N.D.	N.D.	Insoluble	Insoluble	Insoluble	4.4

\*g/100 g solvent, ambient temperature

## Product List

	Code No.	Product Name Alias Name	CAS No.	Pkg. Size	Storage
Azo Nitriles	LB-V501-50GS LB-V501-500GS	V-501 4,4'-Azobis(4-cyanovaleric acid)	2638-94-0	50 g 500 g	2-10°C
	LB-V59-50GS	V-59 2,2'-Azobis(2-methylbutyronitrile)	13472-08-7	50 g	2-10°C
	LB-V65-50GS	V-65 2,2'-Azobis(2,4-dimethylvaleronitrile)	4419-11-8	50 g	-20°C
	LB-V65B-25GS LB-V65B-50GS	V-65B 2,2'-Azobis(2,4-dimethylvaleronitrile)	4419-11-8	25 g 50 g	-20°C
	LB-V70-5GS	V-70 2,2'-Azobis(4-methoxy-2,4-dimethylvaleronitrile)	15545-97-8	5 g	-20°C
Azo Esters	LB-V601-20GS	V-601 Dimethyl 2,2'-azobis(2-methylpropionate)	2589-57-3	20 g	2-10°C
Azo Amides	LB-VA086-25GS LB-VA086-50GS	VA-086 2,2'-Azobis[2-methyl-N-(2-hydroxyethyl)propionamide]	61551-69-7	25 g 50 g	2-10°C
	LB-VF096-50GS	VF096 2,2'-Azobis[N-(2-propenyl)-2-methylpropionamide]	129136-92-1	50 g	
Azo Imidazolines	LB-VA044-50GS LB-VA044-500GS	VA-044 2,2'-Azobis[2-(2-imidazolin-2-yl)propane]dihydrochloride	27776-21-2	50 g 500 g	Protect from Light
	LB-VA061-50GS	VA-061 2,2'-Azobis[2-(2-imidazolin-2-yl)propane]	20858-12-2	50g	-20°C
Azo Amidines	LB-V50-25GS LB-V50-500GS	V-50 2,2'-Azobis(2-methylpropionamidine)dihydrochloride	2997-92-4	25 g 50 g	2-10°C
	012-19312 016-19315	VA-057 2,2'-Azobis[N-(2-carboxyethyl)-2-methylpropionamidine]tetrahydrate	1041483-94-6 N-hydrate	25 g 500 g	2-10°C
Macro Azo Initiators	LB-VPE201-50GS LB-VPE201-500GS	VPE-0201 4,4'-Azobis(4-cyanopentanoic acid)·Polyethyleneglycolpolymer	105744-24-9	50 g 500 g	2-10°C
	LB-VPS1001-50GS	VPS-1001 4,4'-Azobis(4-cyanovaleric acid), polymer with alpha, omega-bis(3-aminopropyl)polydimethylsiloxane	158947-07-0	50 g	2-10°C

\*Bulk quote requests are welcomes. Please contact us.

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