SPECIFICATION

Polyvinylpyrrolidone K25

Wako Special Grade

| REQUIREMENT | SPECIFICATION |
|----------------------------------------|--------------------------------------|
| Appearance | White \sim slightly yellow, powder |
| K value | 22.5~27.0 |
| Solubility in water | to pass test |
| Water | max.5.0% |
| Residue after ignition (as sulfate) | max.0.1% |
| pH of a 50g/L solution at 25° | 3.0~5.0 |
| Heavy metals (as Pb) | max.10ppm |
| Aldehydes | max.500ppm |
| 1-Vinyl-2-pyrrolidone | max.10ppm |
| Peroxides | max.400ppm |
| Hydrazine | max.1ppm |
| Total nitrogen (N) | 11.5~12.8% |