## **SPECIFICATION**

## Glycerol

for GC

REQUIREMENT	SPECIFICATION
Assay (HOCH2CHOHCH2OH) (GC)	min.99.5%(area/area)
Appearance (color)	max.10Hazen units
Water	max.1.0%(mass/mass)
Residue after ignition (as sulfate)	max.0.005%(mass/mass)
Acidity (as CH3COOH)	max.0.002%(mass/mass)
Alkalinity (as NH3)	max.4ppm(mass/mass)
Chloride (CI)	max.1ppm(mass/mass)
Sulfate (SO4)	max.5ppm(mass/mass)
Lead (Pb)	max.1ppm(mass/mass)
Iron (Fe)	max.1ppm(mass/mass)
Arsenic (As)	max.1ppm(mass/mass)
Ammonium (NH4)	max.5ppm(mass/mass)
Acrolein and sugars	to pass test
Fatty acid esters (as glycerol tributyrate)	max.0.05%(mass/mass)
Aldehyde (as HCHO)	max.10ppm(mass/mass)
Substances darkened by sulfuric acid	to pass test
Ethylene glycol (HOCH2CH2OH)	max.0.02%(mass/mass)
Diethylene glycol [(HOC2H4)2O]	max.0.02%(mass/mass)

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