

SAFETY DATA SHEET

According to JIS Z 7253:2019
Issue Date 11-Nov-2025
Revision Number 2.05

Section 1: PRODUCT AND COMPANY IDENTIFICATION

Product Name	(R)-Limonene Oxide(mixture of cis and trans)
Product Code	325-52952,323-52953

Supplier FUJIFILM Wako Pure Chemical Corporation
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Recommended uses For research use only

Restrictions on use Seek expert judgment when using for purposes other than those recommended.

Section 2: HAZARDS IDENTIFICATION

GHS classification

Classification of the substance or mixture

Flammable liquids

Category 4

Pictograms

Signal word

Warning

Hazard statements

H227 - Combustible liquid

Precautionary statements-(Prevention)

- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- Wear protective gloves/protective clothing/eye protection/face protection

Precautionary statements-(Response)

- In case of fire: Use suitable extinguishing media for extinction

Precautionary statements-(Storage)

- Store in a well-ventilated place. Keep cool

Precautionary statements-(Disposal)

- Dispose of contents/container to an approved waste disposal plant

Others

Other hazards

Not available

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

Single Substance or Mixture Substance

Formula C₁₀H₁₆O

Chemical Name	Weight-%	Molecular weight	ENCS	ISHL No.	CAS RN
(R)-Limonene Oxide(mixture of cis and trans)	96	N/A	N/A	N/A	203719-54-4

Note on ISHL No.: * in the table means announced chemical substances.

Substances Remarks: This product is composed of isomer mixture.

Section 4: FIRST AID MEASURES

Inhalation

Remove to fresh air. If symptoms persist, call a physician.

Skin contact

Wash off immediately with soap and plenty of water. If symptoms persist, call a physician.

Eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediate medical attention is required.

Ingestion

Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately. Do not induce vomiting without medical advice.

Protection of first-aiders

Use personal protective equipment as required.

Section 5: FIRE FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide (CO₂), Foam, Extinguishing powder, Sand

Unsuitable extinguishing media

No information available

Specific hazards arising from the chemical product

Thermal decomposition can lead to release of irritating and toxic gases and vapors.

Special extinguishing method

No information available

Special protective actions for fire-fighters

Use personal protective equipment as required. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

For indoor, provide adequate ventilation process until the end of working. Deny unnecessary entry other than the people involved by, for example, using a rope. While working, wear appropriate protective equipments to avoid adhering it on skin, or inhaling the gas. Work from windward, and retract the people downwind.

Environmental precautions

To be careful not discharged to the environment without being properly handled waste water contaminated.

Methods and materials for contaminant and methods and materials for cleaning up

Absorb dry sand, earth, sawdust and the waste. Collect empty container that can be sealed.

Recovery, neutralization

No information available

Secondary disaster prevention measures

Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE

Handling

Technical measures

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use with local exhaust ventilation. Use with local exhaust ventilation.

Precautions

Do not rough handling containers, such as upsetting, falling, giving a shock, and dragging. Prevent leakage, overflow, and scattering. Not to generate steam and dust in vain. Seal the container after use. After handling, wash hands and face, and

then gargle. In places other than those specified, should not be smoking or eating and drinking. Should not be brought contaminated protective equipment and gloves to rest stops. Deny unnecessary entry of non-emergency personnel to the handling area.

Safety handling precautions

Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Storage

Safe storage conditions

Storage conditions

Store away from sunlight in well-ventilated place at room temperature (preferably cool).
Keep container tightly closed.

Safe packaging material

Glass

Incompatible substances

Strong oxidizing agents

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls

In case of indoor workplace, seal the source or use a local exhaust system. Provide the safety shower facility, and hand- and eye-wash facility. And display their position clearly.

Exposure limits

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Personal protective equipment

Respiratory protection

Protective mask

Hand protection

chemical protective gloves (JIS T 8116)

Eye protection

protective eyeglasses or chemical safety goggles (JIS T 8147)

Skin and body protection

Long-sleeved work clothes

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice.

If this product is classified as "Chemical Substances Hazardous to Skin, etc.", use appropriate protective equipment to them.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Form

Color

Colorless - pale yellow

Appearance

liquid

Odor

characteristic odor

Melting point/freezing point

no data available

Boiling point, initial boiling point and boiling range

no data available

Flammability

Combustible liquid

Evaporation rate:

no data available

Flammability (solid, gas):

no data available

Upper/lower flammability or explosive limits

Upper:

no data available

Lower:

no data available

Flash point

70 °C

Auto-ignition temperature:

no data available

Decomposition temperature:

no data available

pH

no data available

Viscosity (coefficient of viscosity)

no data available

Dynamic viscosity

no data available

Solubilities

Ethanol , acetone : miscible water : practically insoluble, or insoluble .

n-Octanol/water partition coefficient:(log Pow)

no data available

Vapour pressure

no data available

Specific Gravity / Relative density

0.929

Vapour density

no data available

Particle characteristics

no data available

Section 10: STABILITY AND REACTIVITY**Stability****Reactivity**

no data available

Chemical stability

Stable under recommended storage conditions.

Hazardous reactions

None under normal processing

Conditions to avoid

Extremes of temperature and direct sunlight, Heat, flames and sparks, static electricity, spark

Incompatible materials

Strong oxidizing agents

Hazardous decomposition productsCarbon monoxide (CO), Carbon dioxide (CO₂)**Section 11: TOXICOLOGICAL INFORMATION**

*NITE: National Institute of Technology and Evaluation (JAPAN)

https://www.chem-info.nite.go.jp/en/chem/chrip/chrip_search/srhInput**Acute toxicity**

no data available

Skin irritation/corrosion

no data available

Serious eye damage/ irritation

no data available

Respiratory or skin sensitization

no data available

Reproductive cell mutagenicity

no data available

Carcinogenicity

no data available

Reproductive toxicity

no data available

STOT-single exposure

no data available

STOT-repeated exposure

no data available

Aspiration hazard

no data available

Section 12: ECOLOGICAL INFORMATION

*NITE: National Institute of Technology and Evaluation (JAPAN)

https://www.chem-info.nite.go.jp/en/chem/chrip/chrip_search/srhInput**Ecotoxicity**

no data available

Other data

no data available

Persistence and degradability

No information available

Bioaccumulative potential

No information available

Mobility in soil

No information available

Hazard to the ozone layer

No information available

Section 13: DISPOSAL CONSIDERATIONS**Waste from residues**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated container and contaminated packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14: TRANSPORT INFORMATION

ADR/RID	Not regulated
UN number	-
Proper shipping name:	
UN classification	
Subsidiary hazard class	
Packing group	
Marine pollutant	Not applicable
IMDG	Not regulated
UN number	-
Proper shipping name:	
UN classification	
Subsidiary hazard class	
Packing group	
Marine pollutant (Sea)	Not applicable
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available
IATA	Not regulated
UN number	-
Proper shipping name:	
UN classification	
Subsidiary hazard class	
Packing group	
Environmentally Hazardous Substance	Not applicable

Section 15: REGULATORY INFORMATION

Japanese regulations

Fire Service Act	Category IV, Class III petroleum, dangerous grade 3
Poisonous and Deleterious Substances Control Law	Not applicable
Industrial Safety and Health Act	Not applicable
Regulations for the carriage and storage of dangerous goods in ship	Not applicable
Civil Aeronautics Law	Not applicable
Pollutant Release and Transfer Register Law (2023.4.1-)	Not applicable

Section 16: OTHER INFORMATION

Key literature references and sources for data etc.	NITE: National Institute of Technology and Evaluation (JAPAN) https://www.chem-info.nite.go.jp/en/chem/chrip/chrip_search/srhInput IATA dangerous Goods Regulations RTECS:Registry of Toxic Effects of Chemical Substances Japan Industrial Safety and Health Association GHS Model SDS Dictionary of Synthetic Organic Chemistry, SSOCJ, Koudansha Scientific Co.Ltd. Chemical Dictionary, Kyouritsu Publishing Co., Ltd. etc
Record of SDS revisions	The following contents were revised. Product and company Identification. Composition/information on ingredients. Fire fighting measures. Exposure controls/personal protection. Toxicological information. Ecological information. Regulatory information.
Disclaimer	

This SDS is according to JIS Z 7253: 2019. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GHS Classification is according to JIS Z 7252:2019. *JIS: Japanese Industrial Standards

End of Safety Data Sheet