

SAFETY DATA SHEET

According to JIS Z 7253:2019
Revision date 11-Sep-2024
Revision Number 4.06

Section 1: PRODUCT AND COMPANY IDENTIFICATION

Product Name	(S)-(-)-Limonene
Product Code	123-02902, 125-02901

Supplier FUJIFILM Wako Pure Chemical Corporation
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Recommended uses For research use only

Restrictions on use Seek expert judgment when using for purposes other than those recommended.

Section 2: HAZARDS IDENTIFICATION

GHS classification

Classification of the substance or mixture

Flammable liquids

Category 3

Skin corrosion/irritation

Category 2

Serious eye damage/eye irritation

Category 2A

Skin sensitization

Category 1

Acute aquatic toxicity

Category 1

Chronic aquatic toxicity

Category 1

Pictograms



Signal word

Warning

Hazard statements

- H226 - Flammable liquid and vapour
- H315 - Causes skin irritation
- H319 - Causes serious eye irritation
- H317 - May cause an allergic skin reaction
- H400 - Very toxic to aquatic life
- H410 - Very toxic to aquatic life with long lasting effects

Precautionary statements-(Prevention)

- Wash face, hands and any exposed skin thoroughly after handling
- Wear protective gloves/protective clothing/eye protection/face protection
- Avoid breathing dust/fume/gas/mist/vapors/spray
- Contaminated work clothing should not be allowed out of the workplace
- Avoid release to the environment
- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- Keep container tightly closed
- Ground/bond container and receiving equipment
- Use explosion-proof electrical/ ventilating / lighting / equipment

- Use only non-sparking tools
- Take precautionary measures against static discharge

Precautionary statements-(Response)

- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- If eye irritation persists: Get medical advice/attention
- If skin irritation or rash occurs: Get medical advice/attention
- IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
- Wash contaminated clothing before reuse
- In case of fire: Use suitable extinguishing media for extinction
- Collect spillage

Precautionary statements-(Storage)

- Store in a well-ventilated place. Keep cool

Precautionary statements-(Disposal)

- Dispose of contents/container to an approved waste disposal plant

Others

Other hazards Not available

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

Single Substance or Mixture Substance

Formula C₁₀H₁₆

Chemical Name	Weight-%	Molecular weight	ENCS	ISHL No.	CAS RN
(S)-(-)-Limonene	98.0	136.23	(3)-2245,(7)-988,(8)-498	3-(4)-202	5989-54-8

Note on ISHL No.: * in the table means announced chemical substances.

Section 4: FIRST AID MEASURES

Inhalation

Remove to fresh air. If symptoms persist, call a physician.

Skin contact

Wash off immediately with soap and plenty of water. If symptoms persist, call a physician.

Eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediate medical attention is required.

Ingestion

Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately. Do not induce vomiting without medical advice.

Protection of first-aiders

Use personal protective equipment as required.

Section 5: FIRE FIGHTING MEASURES

Suitable extinguishing media

Water spray (fog), Carbon dioxide (CO₂), Foam, Extinguishing powder, Sand

Unsuitable extinguishing media

No information available

Specific hazards arising from the chemical product

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Vapors may form explosive mixtures with air

Special extinguishing method

No information available

Special protective actions for fire-fighters

Use personal protective equipment as required. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

For indoor, provide adequate ventilation process until the end of working. Deny unnecessary entry other than the people involved by, for example, using a rope. While working, wear appropriate protective equipments to avoid adhering it on skin, or inhaling the gas. Work from windward, and retract the people downwind.

Environmental precautions

To be careful not discharged to the environment without being properly handled waste water contaminated.

Methods and materials for contaminant and methods and materials for cleaning up

Absorb dry sand, earth, sawdust and the waste. Collect empty container that can be sealed.

Recovery, neutralization

No information available

Secondary disaster prevention measures

Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE

Handling

Technical measures

Highly flammable. Avoid contact with high temperature objects, spark, and strong oxidizing agents. Use with local exhaust ventilation.

Precautions

Do not rough handling containers, such as upsetting, falling, giving a shock, and dragging. Prevent leakage, overflow, and scattering. Not to generate steam and dust in vain. Seal the container after use. After handling, wash hands and face, and then gargle. In places other than those specified, should not be smoking or eating and drinking. Should not be brought contaminated protective equipment and gloves to rest stops. Deny unnecessary entry of non-emergency personnel to the handling area.

Safety handling precautions

Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).

Storage

Safe storage conditions

Storage conditions

Keep container protect from light, store in well-ventilated place at room temperature (preferably cool). Keep container tightly closed.

Safe packaging material

Glass

Incompatible substances

Strong oxidizing agents

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls

In case of indoor workplace, seal the source or use a local exhaust system. Provide the safety shower facility, and hand- and eye-wash facility. And display their position clearly.

Exposure limits

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Personal protective equipment

Respiratory protection

gas mask for organic gas (JIS T 8152)

Hand protection

chemical protective gloves (JIS T 8116)

Eye protection

protective eyeglasses or chemical safety goggles (JIS T 8147)

Skin and body protection Long-sleeved work clothes

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice.

If this product is classified as "Chemical Substances Hazardous to Skin, etc.", use appropriate protective equipment to them.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Form

Color

Colorless - slightly yellow

Turbidity

clear

Appearance

liquid

Odor

characteristic odor

Melting point/freezing point

-74 °C

Boiling point, initial boiling point and boiling range

177 °C

Flammability

Flammable liquid and vapor

Evaporation rate:

no data available

Flammability (solid, gas):

no data available

Upper/lower flammability or explosive limits

Upper:

no data available

Lower:

no data available

Flash point

50 °C

Auto-ignition temperature:

no data available

Decomposition temperature:

no data available

pH

no data available

Viscosity (coefficient of viscosity)

no data available

Dynamic viscosity

no data available

Solubilities

Ethanol and acetone : freely soluble . water : practically insoluble, or insoluble .

n-Octanol/water partition coefficient:(log Pow)

no data available

Vapour pressure

no data available

Specific Gravity / Relative density

0.840 - 0.850g/mL

Vapour density

4.7 (air = 1)

Particle characteristics

no data available

Section 10: STABILITY AND REACTIVITY

Stability

Reactivity

no data available

Chemical stability

May be altered by light.

Hazardous reactions

None under normal processing

Conditions to avoid

Extremes of temperature and direct sunlight, Heat, flames and sparks, static electricity, spark

Incompatible materials

Strong oxidizing agents

Hazardous decomposition products

Carbon monoxide (CO), Carbon dioxide (CO₂)

Section 11: TOXICOLOGICAL INFORMATION

*NITE: National Institute of Technology and Evaluation (JAPAN)

https://www.chem-info.nite.go.jp/en/chem/chrip/chrip_search/srhInput

Acute toxicity

no data available

Skin irritation/corrosion

no data available

Serious eye damage/ irritation

no data available

Respiratory or skin sensitization	no data available
Reproductive cell mutagenicity	no data available
Carcinogenicity	no data available
Reproductive toxicity	no data available
STOT-single exposure	no data available
STOT-repeated exposure	no data available
Aspiration hazard	no data available

Section 12: ECOLOGICAL INFORMATION

*NITE: National Institute of Technology and Evaluation (JAPAN)
https://www.chem-info.nite.go.jp/en/chem/chrip/chrip_search/srhInput

Ecotoxicity	no data available
Other data	no data available
Persistence and degradability	No information available
Bioaccumulative potential	No information available
Mobility in soil	No information available
Hazard to the ozone layer	No information available

Section 13: DISPOSAL CONSIDERATIONS

Waste from residues

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated container and contaminated packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14: TRANSPORT INFORMATION

ADR/RID

UN number	UN2319
Proper shipping name:	Terpene hydrocarbons, n.o.s. ((S)-(-)-Limonene) (S)-(-)-Limonene
UN classification	3
Subsidiary hazard class	
Packing group	III
Marine pollutant	Yes

IMDG

UN number	UN2319
Proper shipping name:	Terpene hydrocarbons, n.o.s. ((S)-(-)-Limonene) (S)-(-)-Limonene
UN classification	3
Subsidiary hazard class	
Packing group	III
Marine pollutant (Sea)	Yes
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available

IATA

UN number	UN2319
Proper shipping name:	Terpene hydrocarbons, n.o.s. ((S)-(-)-Limonene) (S)-(-)-Limonene
UN classification	3
Subsidiary hazard class	
Packing group	III
Environmentally Hazardous Substance	Yes

Section 15: REGULATORY INFORMATION

Japanese regulations

Fire Service Act	Category IV, Class II petroleums, dangerous grade 3
Poisonous and Deleterious Substances Control Law	Not applicable
Industrial Safety and Health Act	Dangerous Substances - Flammable Substance (Enforcement Order Attached Table 1 Item 4)
Industrial Safety and Health Act (2024~)	【2024.4.1~】Chemical Substances Hazardous to Skin, etc.(Regulations Article 594-2 Paragraph 1)
Industrial Safety and Health Act (2025~)	【2025.4.1~】Harmful Substances Whose Names Are to be Indicated on the Label (Law Art.57)
Regulations for the carriage and storage of dangerous goods in ship	【2025.4.1~】Notifiable Substances (Law Art.57-2)
Civil Aeronautics Law	Flammable Liquids (Ordinance Art.3, Ministry of Transportation Ordinance Regarding Transport by Ship and Storage, Attached Table 1)
Marine Pollution Prevention Law	Flammable Liquids (Ordinance Art.194, MITL Nortification for Air Transportation of Explosives etc., Attached Table 1)
Pollutant Release and Transfer Register Law (2023.4.1-)	Enforcement ordinance Appendix No. 1 Noxious liquid substance Category Y
Export Trade Control Order	Not applicable
Air Pollution Control Law	Volatile Organic Compound

Section 16: OTHER INFORMATION

Key literature references and sources for data etc.

NITE: National Institute of Technology and Evaluation (JAPAN)
https://www.chem-info.nite.go.jp/en/chem/chrip/chrip_search/srhInput
 IATA dangerous Goods Regulations
 RTECS:Registry of Toxic Effects of Chemical Substances
 Japan Industrial Safety and Health Association GHS Model SDS
 Dictionary of Synthetic Organic Chemistry, SSOCJ, Koudansha Scientific Co.Ltd.
 Chemical Dictionary, Kyouritsu Publishing Co., Ltd.
 etc

Record of SDS revisions

The following contents were revised. Regulatory information.

Disclaimer

This SDS is according to JIS Z 7253: 2019. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GHS Classification is according to JIS Z 7252:2019. *JIS: Japanese Industrial Standards

End of Safety Data Sheet