



SAFETY DATA SHEET

According to JIS Z 7253:2019 Revision date 29-Feb-2024 Revision Number 1.06

Section 1: PRODUCT AND COMPANY IDENTIFICATION

Product Name	Hydrogen Chloride, 1,4-Dioxane Solution (abt. 4mol/L)		
Product Code	087-10425		
Supplier	FUJIFILM Wako Pure Chemical Corporation 1-2 Doshomachi 3-Chome, Chuo-ku, Osaka 540-8605, Japan Phone: +81-6-6203-3741 Fax: +81-6-6203-2029		
Emergency telephone number Recommended uses Restrictions on use	+81-6-6203-3741 / +81-3-3270-8571 For research use only Seek expert judgment when using for purposes other than those recommended.		

Section 2: HAZARDS IDENTIFICATION

GHS classification	
Classification of the substance or mixture	
Flammable liquids	Category 2
Corrosive to metals	Category 1
Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Vapors)	Category 4
Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1
Respiratory sensitization	Category 1
Carcinogenicity	Category 2
Specific target organ toxicity (single exposure)	Category 1, Category 3
Category 1 central nervous system, respiratory system	
Category 3 Respiratory irritation, Narcotic effects	
Specific target organ toxicity (repeated exposure)	Category 1
Category 1 kidneys, liver, central nervous system, teeth, respiratory system	
Acute aquatic toxicity	Category 2
· · ·	



Signal word

Hazard statements

- H225 Highly flammable liquid and vapor
- H290 May be corrosive to metals
- H314 Causes severe skin burns and eye damage
- H318 Causes serious eye damage
- H302 Harmful if swallowed
- H332 Harmful if inhaled
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
- H351 Suspected of causing cancer
- H335 May cause respiratory irritation

- H336 May cause drowsiness or dizziness
- H401 Toxic to aquatic life

H370 - Causes damage to the following organs: central nervous system, respiratory system

H372 - Causes damage to the following organs through prolonged or repeated exposure: kidneys, liver, central nervous system, teeth, respiratory system

Precautionary statements-(Prevention)

- Obtain special instructions before use
- Do not handle until all safety precautions have been read and understood
- Use personal protective equipment as required
- · Wash face, hands and any exposed skin thoroughly after handling
- Do not eat, drink or smoke when using this product
- Use only outdoors or in a well-ventilated area
- Do not breathe dust/fume/gas/mist/vapors/spray
- In case of inadequate ventilation wear respiratory protection
- Avoid release to the environment
- · Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- Keep container tightly closed
- · Ground/bond container and receiving equipment
- · Use explosion-proof electrical/ ventilating / lighting / equipment
- Use only non-sparking tools
- Take precautionary measures against static discharge
- Keep only in original container
- Keep cool

Precautionary statements-(Response)

• IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

- · Immediately call a POISON CENTER or doctor/physician
- IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
- Wash contaminated clothing before reuse
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- Call a POISON CENTER or doctor/physician if you feel unwell
- IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
- Rinse mouth
- Do NOT induce vomiting
- In case of fire: Use suitable extinguishing media for extinction
- Absorb spillage to prevent material damage
- Precautionary statements-(Storage)
 - Store locked up
 - Store in a well-ventilated place. Keep container tightly closed
 - Store in corrosive resistant/ container with a resistant inner liner

Precautionary statements-(Disposal)

· Dispose of contents/container to an approved waste disposal plant

Others Other hazards

Not available

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

Single Substance or Mixture

Mixture

Chemical Name	Weight-%	Molecular weight	ENCS	ISHL No.	CAS RN
1,4-Dioxane	84.0	88.11	(5)-839	*	123-91-1
Hydrogen Chloride	16.0	36.46	(1)-215	*	7647-01-0
Note on ISHI No · · · · · · · · · · · · · · · · · ·					

Note on ISHL No.:

in the table means announced chemical substances.

Section 4: FIRST AID MEASURES

Inhalation

Remove to fresh air. If symptoms persist, call a physician.

Skin contact

Wash off immediately with soap and plenty of water. If symptoms persist, call a physician.

Eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediate medical attention is required.

Ingestion

Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately. Do not induce vomiting without medical advice.

Protection of first-aiders

Use personal protective equipment as required.

Section 5: FIRE FIGHTING MEASURES

Suitable extinguishing media

Water spray (fog), Carbon dioxide (CO2), Foam, Extinguishing powder, Sand

Unsuitable extinguishing media

No information available

Specific hazards arising from the chemical product

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Vapors may form explosive mixtures with air

Special extinguishing method

No information available

Special protective actions for fire-fighters

Use personal protective equipment as required. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

For indoor, provide adequate ventilation process until the end of working. Deny unnecessary entry other than the people involved by, for example, using a rope. While working, wear appropriate protective equipments to avoid adhering it on skin, or inhaling the gas. Work from windward, and retract the people downwind.

Environmental precautions

To be careful not discharged to the environment without being properly handled waste water contaminated.

Methods and materials for contaminent and methods and materials for cleaning up

Absorb dry sand, earth, sawdust and the waste. Collect empty container that can be sealed.

Recoverly, neutralization

No information available

Secondary disaster prevention measures

Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE

Handling

Technical measures

Highly flammable. Avoid contact with high temperature objects, spark, and strong oxidizing agents. Use with local exhaust ventilation.

Precautions

Do not rough handling containers, such as upsetting, falling, giving a shock, and dragging. Prevent leakage, overflow, and scattering. Not to generate steam and dust in vain. Seal the container after use. After handling, wash hands and face, and then gargle. In places other than those specified, should not be smoking or eating and drinking. Should not be brought contaminated protective equipment and gloves to rest stops. Deny unnecessary entry of non-emergency personnel to the handling area.

Safety handling precautions

Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).

<u>Storage</u>

Safe storage conditions Storage conditions

Safe packaging material Incompatible substances

Keep container protect from light tightly closed. Store in a cool (2-10 °C) place. Packed with an inert gas. Store locked up. Glass Strong oxidizing agents

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls

In case of indoor workplace, seal the source or use a local exhaust system. Provide the safety shower facility, and handand eye-wash facility. And display their position clearly.

Exposure limits

Chemical Name	JSOH (Japan)	ISHL (Japan)	ACGIH
1,4-Dioxane 123-91-1	TWA: 1 ppm OEL TWA: 3.6 mg/m³ OEL Skin ISHL/ACL: 10 ppm	ISHL/ACL: 10 ppm	TWA: 20 ppm Skin
Hydrogen Chloride 7647-01-0	Ceiling: 2 ppm Ceiling: 3.0 mg/m ³	N/A	Ceiling: 2 ppm

Personal protective equipment Respiratory protection

Hand protection

Eye protection

Gas mask for acidic gas (JIS T 8152) chemical protective gloves (JIS T 8116) protective eyeglasses or chemical safety goggles (JIS T 8147) Long-sleeved work clothes

Skin and body protection General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice. If this product is classified as "Chemical Substances Hazardous to Skin, etc.", use appropriate protective equipment to them.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

FUIII	
Color	Colo
Turbidity	clea
Appearance	liqui
Odor	no d
Melting point/freezing point	no d
Boiling point, initial boiling point and boiling range	no d
Flammability	High
Evaporation rate:	no d
Flammability (solid, gas):	no d
Upper/lower flammability or explosive limits	
Upper:	no d
Lower:	no d
Flash point	12
Auto-ignition temperature:	no d
Decomposition temperature:	no d
рН	no d
Viscosity (coefficient of viscosity)	no d
Dynamic viscosity	no d
Solubilities	wate
n-Octanol/water partition coefficient:(log Pow)	no d
Vapour pressure	no d

orless - slightly yellow ar ~ nearly clear lid data available data available data available hly flammable liquid and vapor data available data available data available data available °C data available data available data available data available data available ter : soluble . data available data available

Specific Gravity / Relative density Vapour density Particle characteristics 1.048 - 1.052 g/mL no data available no data available

Section 10: STABILITY AND REACTIVITY

Stability

 Reactivity
 no data available

 Chemical stability
 May be altered by light.

 Hazardous reactions
 None under normal processing

 Conditions to avoid
 Extremes of temperature and direct sunlight, Heat, flames and sparks, static electricity, spark

 Incompatible materials
 Strong oxidizing agents

 Hazardous decomposition products
 Carbon monooxide (CO), Carbon dioxide (CO2), Halides

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
1,4-Dioxane	5170 mg/kg(Rat)	2100 mg/kg (Rat)	9158 ppm (Rat) 4 h
Hydrogen Chloride	238 - 277 mg/kg (Rat)	>5010 mg/kg(Rabbit)	1411 ppm (Rat) 4 h

Chemical Name	Acute toxicity -oral- source information	Acute toxicity -dermal- source information	Acute toxicity -inhalation gas- source information
.,			Based on the NITE GHS classification results.
) al egen el la el			Based on the NITE GHS classification results.

Chemical Name	Acute toxicity -inhalation vapor- source information	Acute toxicity -inhalation dust- source information	Acute toxicity -inhalation mist- source information
i, i Biokano			Based on the NITE GHS classification results.
. If all egen entertaie			Based on the NITE GHS Classification results.

Skin irritation/corrosion

Chemical Name	Skin corrosion/irritation source information	
1,4-Dioxane	Based on the NITE GHS classification results.	
Hydrogen Chloride	Based on the NITE GHS classification results.	
Serious eye damage/ irritation		
Chemical Name	Serious eye damage/irritation source information	
1,4-Dioxane	Based on the NITE GHS classification results.	
Hydrogen Chloride	Based on the NITE GHS classification results.	
Respiratory or skin sensitization		
Chemical Name	Respiratory or Skin sensitization source information	
1,4-Dioxane	Based on the NITE GHS classification results.	
Hydrogen Chloride	Based on the NITE GHS classification results.	
Reproductive cell mutagenicity		
Chemical Name	germ cell mutagencity source information	
1,4-Dioxane	Based on the NITE GHS classification results.	
Hydrogen Chloride	Based on the NITE GHS classification results.	
Carcinogenicity		
Chemical Name	Carcinogenicity source information	

1,4-Dioxane	Based on the NITE GHS classification results.			
Hydrogen Chloride	Chloride Based on the NITE GHS classification results.			sults.
Chemical Name	NTP	IARC	ACGIH	JSOH (Japan)
1,4-Dioxane 123-91-1	Reasonably Anticipated	Group 2B	A3	Group 2B
Hydrogen Chloride 7647-01-0	N/A	Group 3		N/A
Reproductive toxicity				
Chemical Name			e toxicity source	
1,4-Dioxane		Based on the NITE GHS classification results.		
Hydrogen Chloride		Based on the NITE GHS classification results.		
STOT-single exposure				
Chemical Name STOT			exposure- source	e information
1,4-Dioxane	Based on the NITE GHS classification results.		sults.	
Hydrogen Chloride		Based on the NITE GHS classification results.		
STOT-repeated exposure				
Chemical Name		STOT -repeated exposure- source information		
1,4-Dioxane	1,4-Dioxane Based on the NITE GHS classification results.		sults.	
Hydrogen Chloride		Based on the NITE GHS classification results.		
Aspiration hazard				
Chemical Name		Aspiration Hazard source information		
1,4-Dioxane		Based on the NITE GHS classification results.		
Hydrogen Chloride Based on t			S classification re	sults.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Algae/aquatic plants	Fish	Crustacea
1,4-Dioxane	ErC50 : Pseudokirchneriella subcapitata > 1000 mg/L 72 h	LC50 : Oryzias latipes var. > 100 mg/L 96 h	EC50 : Daphnia magna > 1000 mg/L 48 h
Hydrogen Chloride	N/A	N/A	EC50 : Daphinia magna 0.492 mg/L 48 h

Other data

Chemical Name	Short-term (acute) hazardous to the	Long-term (chronic) hazardous to the
	aquatic environment source information	aquatic environment source information
1,4-Dioxane	Based on the NITE GHS classification	Based on the NITE GHS classification
	results.	results.
Hydrogen Chloride	Based on the NITE GHS classification	Based on the NITE GHS classification
	results.	results.

Persistence and degradability	No information available
Bioaccumulative potential	No information available
Mobility in soil	No information available
Hazard to the ozone layer	No information available

Section 13: DISPOSAL CONSIDERATIONS

Waste from residues

Disposal should be in accordance with applicable regional, national and local laws and regulations. **Contaminated container and contaminated packaging**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14: TRANSPORT INFORMATION

Subsidiary hazard class3Packing groupIIMarine pollutantNot applicable
IMDG
UN number UN 2920
Proper shipping name: Corrosive liquid, flammable, n.o.s. (Mixture of 1,4-Dioxane and Hydrogen Chloride)
UN classification 8
Subsidiary hazard class 3
Packing group
Marine pollutant (Sea) Not applicable
Transport in bulk according to No information available
Annex II of MARPOL 73/78 and
the IBC Code
IATA UN number UN2920
Proper shipping name: Corrosive liquid, flammable, n.o.s. (Mixture of 1,4-Dioxane and Hydrogen Chloride)
UN classification 8
Subsidiary hazard class 3
Packing group
Environmentally Hazardous Not applicable
Substance

Section 15: REGULATORY INFORMATION

Japanese regulations	
Fire Service Act	Category IV, Class I petroleums, dangerous grade 2 water-soluble
Poisonous and Deleterious	Deleterious Substances 2nd. Grade
Substances Control Law	
Industrial Safety and Health Act	t Working Environment Evaluation Standards, Administrative Control Levels (Law Art.65-2,
-	Para.1)
	Dangerous Substances - Flammable Substance (Enforcement Order Attached Table 1 Item 4)
	Substances with Health Hazards Prevention Guideline(Carcinogenicity Substance) Harmful Substances Whose Names Are to be Indicated on the Label (Law Art.57) Notifiable Substances (Law Art.57-2)
	Group 2 Specified Chemical Substance
	Group 3 Specified Chemical Substance
Industrial Safety and Health Act ([2024.4.1~] Chemical Substances Hazardous to Skin, etc.(Regulations Article 594-2 Paragraph 1)
2024~)	
Act on the Evaluation of	Priority Assessment Chemical Substances (Law Article 2, Para.5)
Chemical Substances and	
Regulation of Their	
Manufacture, etc	
Regulations for the carriage	Corrosive Substances (Ordinance Art.3, Ministry of Transportation Ordinance Regarding
and storage of dangerous	Transport by Ship and Storage, Attached Table 1)
goods in ship	
Civil Aeronautics Law	Corrosive Substances (Ordinance Art.194, MITL Nortification for Air Transportation of Explosives etc., Attached Table 1)
Marine Pollution Prevention	Enforcement ordinance Appendix No. 1 Noxious liquid substance Category Y
Law	
Pollutant Release and Transfer Register Law	Class 1
(2023.4.1-)	
()	150

Class 1 - No.Water Pollution Control ActSpecified substances(Law Art.2 Para.4, Enforcement Order Art.3-3)
Harmful Substances (Law Art.2, Enforcement Order Art.2, Ordinace Designating
Wastewater Standards Art.1)Export Trade Control Order
Narcotics and Psychotropics
Control Law
Air Pollution Control LawAppendix 2 Export Approval ItemHazardous Air Pollutants, Specified SubstancesHazardous Air Pollutants, Specified Substances

Chemical Name	Poisonous and Deleterious	Industrial Safety and Health Act	Pollutant Release and Transfer
	Substances Control Law	Substances	Register Law
		(Law Art.57-2)	(2023.4.1-)
1,4-Dioxane	-	Applicable	Applicable
123-91-1 (84.0)			
Hydrogen Chloride	Applicable	Applicable	-
7647-01-0 (16.0)			

Section 16: OTHER INFORMATION

Key literature references and sources for data etc.	NITE: National Institute of Technology and Evaluation (JAPAN) http://www.safe.nite.go.jp/japan/db.html IATA dangerous Goods Regulations RTECS:Registry of Toxic Effects of Chemical Substances Japan Industrial Safety and Health Association GHS Model SDS Dictionary of Synthetic Oraganic Chemistry , SSOCJ, Koudansha Scientific Co.Ltd. Chemical Dictionary, Kyouritsu Publishing Co., Ltd. etc

Record of SDS revisions Disclaimer

The following contents were revised. Regulatory information.

This SDS is according to JIS Z 7253: 2019. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GHS Classification is according to JIS Z 7252:2019. *JIS: Japanese Industrial Standards

End of Safety Data Sheet