

SAFETY DATA SHEET

According to JIS Z 7253:2019
Revision date 26-Feb-2024
 Revision Number 2.05

Section 1: PRODUCT AND COMPANY IDENTIFICATION

Product Name	Hexahydro-1H-azepine
Product Code	081-04612,085-04615

Supplier	FUJIFILM Wako Pure Chemical Corporation 1-2 Doshomachi 3-Chome, Chuo-ku, Osaka 540-8605, Japan Phone: +81-6-6203-3741 Fax: +81-6-6203-2029
Emergency telephone number	+81-6-6203-3741 / +81-3-3270-8571
Recommended uses	For research use only
Restrictions on use	Seek expert judgment when using for purposes other than those recommended.

Section 2: HAZARDS IDENTIFICATION

GHS classification**Classification of the substance or mixture****Flammable liquids**

Category 2

Acute toxicity - Oral

Category 2

Acute toxicity - Inhalation (Vapors)

Category 3

Skin corrosion/irritation

Category 1

Serious eye damage/eye irritation

Category 1

Specific target organ toxicity (single exposure)

Category 2

Category 2 respiratory system

Pictograms**Signal word**

Danger

Hazard statements

- H225 - Highly flammable liquid and vapor
- H314 - Causes severe skin burns and eye damage
- H318 - Causes serious eye damage
- H300 - Fatal if swallowed
- H331 - Toxic if inhaled
- H371 - May cause damage to the following organs: respiratory system

Precautionary statements-(Prevention)

- Wash face, hands and any exposed skin thoroughly after handling
- Do not eat, drink or smoke when using this product
- Use only outdoors or in a well-ventilated area
- Do not breathe dust/fume/gas/mist/vapors/spray
- Wear protective gloves/protective clothing/eye protection/face protection
- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- Keep container tightly closed
- Ground/bond container and receiving equipment

- Use explosion-proof electrical/ ventilating / lighting / equipment
- Use only non-sparking tools
- Take precautionary measures against static discharge
- Keep cool

Precautionary statements-(Response)

- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- Immediately call a POISON CENTER or doctor/physician
- IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
- Wash contaminated clothing before reuse
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
- Rinse mouth
- Do NOT induce vomiting
- In case of fire: Use suitable extinguishing media for extinction

Precautionary statements-(Storage)

- Store locked up
- Store in a well-ventilated place. Keep container tightly closed

Precautionary statements-(Disposal)

- Dispose of contents/container to an approved waste disposal plant

Others

Other hazards Not available

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

Single Substance or Mixture Substance

Formula C₆H₁₃N

Chemical Name	Weight-%	Molecular weight	ENCS	ISHL No.	CAS RN
Hexamethyleneimine	98.0	99.17	(5)-1094	公表	111-49-9

Note on ISHL No.: * in the table means announced chemical substances.

Section 4: FIRST AID MEASURES

Inhalation

Remove to fresh air. If symptoms persist, call a physician.

Skin contact

Wash off immediately with soap and plenty of water. If symptoms persist, call a physician.

Eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediate medical attention is required.

Ingestion

Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately. Do not induce vomiting without medical advice.

Protection of first-aiders

Use personal protective equipment as required.

Section 5: FIRE FIGHTING MEASURES

Suitable extinguishing media

Water spray (fog), Carbon dioxide (CO₂), Foam, Extinguishing powder, Sand

Unsuitable extinguishing media

No information available

Specific hazards arising from the chemical product

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Vapors may form explosive mixtures with air

Special extinguishing method

No information available

Special protective actions for fire-fighters

Use personal protective equipment as required. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

For indoor, provide adequate ventilation process until the end of working. Deny unnecessary entry other than the people involved by, for example, using a rope. While working, wear appropriate protective equipments to avoid adhering it on skin, or inhaling the gas. Work from windward, and retract the people downwind.

Environmental precautions

To be careful not discharged to the environment without being properly handled waste water contaminated.

Methods and materials for contaminant and methods and materials for cleaning up

Absorb dry sand, earth, sawdust and the waste. Collect empty container that can be sealed.

Recovery, neutralization

No information available

Secondary disaster prevention measures

Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE

Handling**Technical measures**

Highly flammable. Avoid contact with high temperature objects, spark, and strong oxidizing agents. Use with local exhaust ventilation.

Precautions

Do not rough handling containers, such as upsetting, falling, giving a shock, and dragging. Prevent leakage, overflow, and scattering. Not to generate steam and dust in vain. Seal the container after use. After handling, wash hands and face, and then gargle. In places other than those specified, should not be smoking or eating and drinking. Should not be brought contaminated protective equipment and gloves to rest stops. Deny unnecessary entry of non-emergency personnel to the handling area.

Safety handling precautions

Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Storage**Safe storage conditions****Storage conditions**

Keep container protect from light, store in well-ventilated place at room temperature (preferably cool). Keep container tightly closed.

Safe packaging material

Glass

Incompatible substances

Strong oxidizing agents

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls

In case of indoor workplace, seal the source or use a local exhaust system. Provide the safety shower facility, and hand- and eye-wash facility. And display their position clearly.

Exposure limits

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Personal protective equipment

Respiratory protection	gas mask for organic gas (JIS T 8152)
Hand protection	chemical protective gloves (JIS T 8116)
Eye protection	protective eyeglasses or chemical safety goggles (JIS T 8147)
Skin and body protection	Long-sleeved work clothes

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice.

If this product is classified as "Chemical Substances Hazardous to Skin, etc.", use appropriate protective equipment to them.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Form

Color	Colorless - yellow
Turbidity	clear
Appearance	liquid
Odor	characteristic odor
Melting point/freezing point	-37 °C
Boiling point, initial boiling point and boiling range	140 °C
Flammability	no data available
Evaporation rate:	no data available
Flammability (solid, gas):	no data available
Upper/lower flammability or explosive limits	
Upper:	no data available
Lower:	no data available
Flash point	18 °C
Auto-ignition temperature:	no data available
Decomposition temperature:	no data available
pH	Alkaline (aq.)
Viscosity (coefficient of viscosity)	no data available
Dynamic viscosity	no data available
Solubilities	water , Ethanol and acetone : miscible .
n-Octanol/water partition coefficient:(log Pow)	no data available
Vapour pressure	no data available
Specific Gravity / Relative density	0.878 - 0.885 g/mL
Vapour density	3.4 (air=1)
Particle characteristics	no data available

Section 10: STABILITY AND REACTIVITY

Stability

Reactivity	no data available
Chemical stability	May be altered by light.
Hazardous reactions	None under normal processing
Conditions to avoid	Extremes of temperature and direct sunlight, Heat, flames and sparks, static electricity, spark
Incompatible materials	Strong oxidizing agents
Hazardous decomposition products	Carbon monoxide (CO), Carbon dioxide (CO ₂), Nitrogen oxides (NO _x)

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Hexamethyleneimine	20.7 mg/kg (Rat)	3,160 - 5,010 mg/kg (Rabbit)	2.45 mg/L/4h (Rat)

Chemical Name	Acute toxicity -oral- source information	Acute toxicity -dermal- source information	Acute toxicity -inhalation gas-source information
Hexamethyleneimine	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.

Chemical Name	Acute toxicity -inhalation vapor- source information	Acute toxicity -inhalation dust-source information	Acute toxicity -inhalation mist-source information
Hexamethyleneimine	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.

Skin irritation/corrosion

Chemical Name	Skin corrosion/irritation source information
Hexamethyleneimine	Based on the NITE GHS classification results.

Serious eye damage/ irritation

Chemical Name	Serious eye damage/irritation source information
Hexamethyleneimine	Based on the NITE GHS classification results.

Respiratory or skin sensitization

Chemical Name	Respiratory or Skin sensitization source information
Hexamethyleneimine	Based on the NITE GHS classification results.

Reproductive cell mutagenicity

Chemical Name	germ cell mutagenicity source information
Hexamethyleneimine	Based on the NITE GHS classification results.

Carcinogenicity

Chemical Name	Carcinogenicity source information
Hexamethyleneimine	Based on the NITE GHS classification results.

Reproductive toxicity

Chemical Name	Reproductive toxicity source information
Hexamethyleneimine	Based on the NITE GHS classification results.

STOT-single exposure

Chemical Name	STOT -single exposure- source information
Hexamethyleneimine	Based on the NITE GHS classification results.

STOT-repeated exposure

Chemical Name	STOT -repeated exposure- source information
Hexamethyleneimine	Based on the NITE GHS classification results.

Aspiration hazard

Chemical Name	Aspiration Hazard source information
Hexamethyleneimine	Based on the NITE GHS classification results.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity No information available

Other data

Chemical Name	Short-term (acute) hazardous to the aquatic environment source information	Long-term (chronic) hazardous to the aquatic environment source information
Hexamethyleneimine	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.

Persistence and degradability No information available

Bioaccumulative potential No information available

Mobility in soil No information available

Hazard to the ozone layer No information available

Section 13: DISPOSAL CONSIDERATIONS

Waste from residues

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated container and contaminated packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14: TRANSPORT INFORMATION

ADR/RID

UN number	UN2493
Proper shipping name:	Hexamethyleneimine
UN classification	3
Subsidiary hazard class	8
Packing group	II
Marine pollutant	Not applicable

IMDG

UN number	UN2493
Proper shipping name:	Hexamethyleneimine
UN classification	3
Subsidiary hazard class	8
Packing group	II
Marine pollutant (Sea)	Not applicable
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available

IATA

UN number	UN2493
Proper shipping name:	Hexamethyleneimine
UN classification	3
Subsidiary hazard class	8
Packing group	II
Environmentally Hazardous Substance	Not applicable

Section 15: REGULATORY INFORMATION

Japanese regulations

Fire Service Act	Category IV, Class I petroleums, dangerous grade 2 water-soluble
Poisonous and Deleterious Substances Control Law	Not applicable
Industrial Safety and Health Act	Dangerous Substances - Flammable Substance (Enforcement Order Attached Table 1 Item 4)
Industrial Safety and Health Act (2024-)	【2024.4.1~】Chemical Substances Hazardous to Skin, etc.(Regulations Article 594-2 Paragraph 1)
Regulations for the carriage and storage of dangerous goods in ship	Flammable Liquids (Ordinance Art.3, Ministry of Transportation Ordinance Regarding Transport by Ship and Storage, Attached Table 1)
Civil Aeronautics Law	Flammable Liquids (Ordinance Art.194, MITL Notification for Air Transportation of Explosives etc., Attached Table 1)
Marine Pollution Prevention Law	Enforcement ordinance Appendix No. 1 Noxious liquid substance Category Y
Pollutant Release and Transfer Register Law (2023.4.1-)	Not applicable
Export Trade Control Order	Not applicable

Section 16: OTHER INFORMATION

Key literature references and sources for data etc.

NITE: National Institute of Technology and Evaluation (JAPAN)
<http://www.safe.nite.go.jp/japan/db.html>
IATA dangerous Goods Regulations
RTECS:Registry of Toxic Effects of Chemical Substances
Japan Industrial Safety and Health Association GHS Model SDS
Dictionary of Synthetic Organic Chemistry , SSOCJ, Koudansha Scientific Co.Ltd.
Chemical Dictionary, Kyouritsu Publishing Co., Ltd.
etc

Record of SDS revisions

The following contents were revised. Regulatory information.

Disclaimer

This SDS is according to JIS Z 7253: 2019. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GHS Classification is according to JIS Z 7252:2019. *JIS: Japanese Industrial Standards

End of Safety Data Sheet