

SAFETY DATA SHEET

According to JIS Z 7253:2019
Revision date 26-Feb-2024
Revision Number 2.05

Section 1: PRODUCT AND COMPANY IDENTIFICATION

Product Name	Hexamethylenetetramine
Product Code	081-00332,085-00335

Supplier FUJIFILM Wako Pure Chemical Corporation
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Recommended uses For research use only

Restrictions on use Seek expert judgment when using for purposes other than those recommended.

Section 2: HAZARDS IDENTIFICATION

GHS classification

Classification of the substance or mixture

Flammable solids

Category 2

Skin sensitization

Category 1

Reproductive Toxicity

Category 2

Specific target organ toxicity (repeated exposure)

Category 1

Category 1 bladder, kidneys, systemic toxicity

Pictograms



Signal word

Danger

Hazard statements

H228 - Flammable solid

H361 - Suspected of damaging fertility or the unborn child

H317 - May cause an allergic skin reaction

H372 - Causes damage to the following organs through prolonged or repeated exposure: bladder, kidneys, systemic toxicity

Precautionary statements-(Prevention)

- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- Ground/bond container and receiving equipment
- Use explosion-proof electrical/ ventilating / lighting / equipment
- Obtain special instructions before use
- Do not handle until all safety precautions have been read and understood
- Use personal protective equipment as required
- Contaminated work clothing should not be allowed out of the workplace
- Wear protective gloves
- Do not breathe dust/fume/gas/mist/vapors/spray
- Wash face, hands and any exposed skin thoroughly after handling
- Do not eat, drink or smoke when using this product

Precautionary statements-(Response)

- IF exposed or concerned: Get medical advice/attention
- Wash contaminated clothing before reuse
- IF ON SKIN: Wash with plenty of soap and water
- If skin irritation or rash occurs: Get medical advice/attention
- In case of fire: Use suitable extinguishing media for extinction

Precautionary statements-(Storage)

- Store locked up

Precautionary statements-(Disposal)

- Dispose of contents/container to an approved waste disposal plant

Others

Other hazards Not available

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

Single Substance or Mixture Substance

Formula C₆H₁₂N₄

Chemical Name	Weight-%	Molecular weight	ENCS	ISHL No.	CAS RN
Hexamethylenetetramine	99.0	140.19	(5)-1155	公表	100-97-0

Note on ISHL No.: * in the table means announced chemical substances.

Section 4: FIRST AID MEASURES

Inhalation

Remove to fresh air. If symptoms persist, call a physician.

Skin contact

Wash off immediately with soap and plenty of water. If symptoms persist, call a physician.

Eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediate medical attention is required.

Ingestion

Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately. Do not induce vomiting without medical advice.

Protection of first-aiders

Use personal protective equipment as required.

Section 5: FIRE FIGHTING MEASURES

Suitable extinguishing media

Water spray (fog), Carbon dioxide (CO₂), Foam, Extinguishing powder, Sand

Unsuitable extinguishing media

No information available

Specific hazards arising from the chemical product

Thermal decomposition can lead to release of irritating and toxic gases and vapors.

Special extinguishing method

No information available

Special protective actions for fire-fighters

Use personal protective equipment as required. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

For indoor, provide adequate ventilation process until the end of working. Deny unnecessary entry other than the people involved by, for example, using a rope. While working, wear appropriate protective equipments to avoid adhering it on skin, or inhaling the gas. Work from windward, and retract the people downwind.

Environmental precautions

To be careful not discharged to the environment without being properly handled waste water contaminated.

Methods and materials for contaminant and methods and materials for cleaning up

Sweep up and gather scattered particles, and collect it in an empty airtight container.

Recovery, neutralization

No information available

Secondary disaster prevention measures

Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE

Handling**Technical measures**

Avoid contact with strong oxidizing agents. Use with local exhaust ventilation.

Precautions

Do not rough handling containers, such as upsetting, falling, giving a shock, and dragging. Prevent leakage, overflow, and scattering. Not to generate steam and dust in vain. Seal the container after use. After handling, wash hands and face, and then gargle. In places other than those specified, should not be smoking or eating and drinking. Should not be brought contaminated protective equipment and gloves to rest stops. Deny unnecessary entry of non-emergency personnel to the handling area.

Safety handling precautions

Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Storage**Safe storage conditions****Storage conditions**

Keep container protect from light, store in well-ventilated place at room temperature (preferably cool). Keep container tightly closed.

Safe packaging material

Polyethylene, Polypropylene

Incompatible substances

Strong oxidizing agents

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls

In case of indoor workplace, seal the source or use a local exhaust system. Provide the safety shower facility, and hand- and eye-wash facility. And display their position clearly.

Exposure limits

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical Name	JSOH (Japan)	ISHL (Japan)	ACGIH
Hexamethylenetetramine 100-97-0	N/A	N/A	TWA: 1 mg/m ³ inhalable fraction and vapor

Personal protective equipment**Respiratory protection**

Dust mask (JIS T 8151)

Hand protection

chemical protective gloves (JIS T 8116)

Eye protection

protective eyeglasses or chemical safety goggles (JIS T 8147)

Skin and body protection

Long-sleeved work clothes

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice.

If this product is classified as "Chemical Substances Hazardous to Skin, etc.", use appropriate protective equipment to them.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Form	
Color	white
Appearance	crystals - crystalline powder
Odor	characteristic odor
Melting point/freezing point	260 °C
Boiling point, initial boiling point and boiling range	no data available
Flammability	Flammable solid
Evaporation rate:	no data available
Flammability (solid, gas):	no data available
Upper/lower flammability or explosive limits	
Upper:	no data available
Lower:	no data available
Flash point	250 °C
Auto-ignition temperature:	no data available
Decomposition temperature:	no data available
pH	7.8 - 8.8 (50g/L, 25°C)
Viscosity (coefficient of viscosity)	no data available
Dynamic viscosity	no data available
Solubilities	water : free soluble . Ethanol : slightly soluble .
n-Octanol/water partition coefficient:(log Pow)	2.84
Vapour pressure	no data available
Specific Gravity / Relative density	0.863
Vapour density	4.9 (air = 1)
Particle characteristics	no data available

Section 10: STABILITY AND REACTIVITY

Stability

Reactivity	no data available
Chemical stability	May be altered by light.
Hazardous reactions	None under normal processing
Conditions to avoid	Extremes of temperature and direct sunlight, Heat, flames and sparks, static electricity, spark
Incompatible materials	Strong oxidizing agents
Hazardous decomposition products	Carbon monoxide (CO), Carbon dioxide (CO ₂), Nitrogen oxides (NO _x)

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Hexamethylenetetramine	> 20000 mg/kg (Rat)	> 2000 mg/kg (Rat)	N/A

Chemical Name	Acute toxicity -oral- source information	Acute toxicity -dermal- source information	Acute toxicity -inhalation gas- source information
Hexamethylenetetramine	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.

Chemical Name	Acute toxicity -inhalation vapor- source information	Acute toxicity -inhalation dust- source information	Acute toxicity -inhalation mist- source information
Hexamethylenetetramine	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.

Skin irritation/corrosion

Chemical Name	Skin corrosion/irritation source information
Hexamethylenetetramine	Based on the NITE GHS classification results.

Serious eye damage/ irritation

Chemical Name	Serious eye damage/irritation source information
Hexamethylenetetramine	Based on the NITE GHS classification results.

Respiratory or skin sensitization

Chemical Name	Respiratory or Skin sensitization source information
Hexamethylenetetramine	Based on the NITE GHS classification results.

Reproductive cell mutagenicity

Chemical Name	germ cell mutagenicity source information
Hexamethylenetetramine	Based on the NITE GHS classification results.

Carcinogenicity

Chemical Name	Carcinogenicity source information
Hexamethylenetetramine	Based on the NITE GHS classification results.

Reproductive toxicity

Chemical Name	Reproductive toxicity source information
Hexamethylenetetramine	Based on the NITE GHS classification results.

STOT-single exposure

Chemical Name	STOT -single exposure- source information
Hexamethylenetetramine	Based on the NITE GHS classification results.

STOT-repeated exposure

Chemical Name	STOT -repeated exposure- source information
Hexamethylenetetramine	Based on the NITE GHS classification results.

Aspiration hazard

Chemical Name	Aspiration Hazard source information
Hexamethylenetetramine	Based on the NITE GHS classification results.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Hexamethylenetetramine	EC50 <i>Pseudokirchneriella subcapitata</i> >100mg/L 72h	LC50 : <i>Oryzias latipes</i> >100 mg/L 96h	EC50: <i>Daphnia magna</i> 29868 - 43390 mg/L 48 h

Other data

Chemical Name	Short-term (acute) hazardous to the aquatic environment source information	Long-term (chronic) hazardous to the aquatic environment source information
Hexamethylenetetramine	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.

Persistence and degradability

No information available

Bioaccumulative potential

No information available

Mobility in soil

No information available

Hazard to the ozone layer

No information available

Section 13: DISPOSAL CONSIDERATIONS

Waste from residues

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated container and contaminated packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14: TRANSPORT INFORMATION

ADR/RID

UN number UN1328
 Proper shipping name: Hexamethylenetetramine
 UN classification 4.1
 Subsidiary hazard class
 Packing group III
 Marine pollutant Not applicable

IMDG

UN number UN1328
 Proper shipping name: Hexamethylenetetramine
 UN classification 4.1
 Subsidiary hazard class
 Packing group III
 Marine pollutant (Sea) Not applicable
 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

IATA

UN number UN1328
 Proper shipping name: Hexamethylenetetramine
 UN classification 4.1
 Subsidiary hazard class
 Packing group III
 Environmentally Hazardous Substance Not applicable

Section 15: REGULATORY INFORMATION

Japanese regulations

Fire Service Act Not applicable
Poisonous and Deleterious Substances Control Law Not applicable
Industrial Safety and Health Act Mutagens - Existing Chemicals
Industrial Safety and Health Act (2024~) 【2024.4.1~】 Chemical Substances Hazardous to Skin, etc.(Regulations Article 594-2 Paragraph 1)
Regulations for the carriage and storage of dangerous goods in ship Flammable Solids - Flammable Solids (Ordinance Art.3, Ministry of Transportation Ordinance Regarding Transport by Ship and Storage, Attached Table 1)
Civil Aeronautics Law Flammable Solids (Ordinance Art.194, MITL Notification for Air Transportation of Explosives etc., Attached Table 1)
Pollutant Release and Transfer Register Law (2023.4.1-) Class 1
Class 1 - No. 258
Water Pollution Control Act Specified substances(Law Art.2 Para.4, Enforcement Order Art.3-3)
Export Trade Control Order Not applicable

Chemical Name	Poisonous and Deleterious Substances Control Law	Industrial Safety and Health Act Substances (Law Art.57-2)	Pollutant Release and Transfer Register Law (2023.4.1-)
Hexamethylenetetramine 100-97-0 (99.0)	-	-	Applicable

Section 16: OTHER INFORMATION

Key literature references and sources for data etc.

NITE: National Institute of Technology and Evaluation (JAPAN)
<http://www.safe.nite.go.jp/japan/db.html>

IATA dangerous Goods Regulations
RTECS:Registry of Toxic Effects of Chemical Substances
Japan Industrial Safety and Health Association GHS Model SDS
Dictionary of Synthetic Organic Chemistry , SSOCJ, Koudansha Scientific Co.Ltd.
Chemical Dictionary, Kyouritsu Publishing Co., Ltd.
etc

Record of SDS revisions

The following contents were revised. Regulatory information.

Disclaimer

This SDS is according to JIS Z 7253: 2019. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GHS Classification is according to JIS Z 7252:2019. *JIS: Japanese Industrial Standards

End of Safety Data Sheet