

# SAFETY DATA SHEET

According to JIS Z 7253:2019  
**Revision date** 26-Feb-2024  
 Revision Number 3.05

## Section 1: PRODUCT AND COMPANY IDENTIFICATION

<b>Product Name</b>	N-Ethylmorpholine
<b>Product Code</b>	055-02113,051-02115

**Supplier** FUJIFILM Wako Pure Chemical Corporation  
 1-2 Doshomachi 3-Chome, Chuo-ku, Osaka 540-8605, Japan  
 Phone: +81-6-6203-3741  
 Fax: +81-6-6203-2029

**Emergency telephone number** +81-6-6203-3741 / +81-3-3270-8571

**Recommended uses** For research use only

**Restrictions on use** Seek expert judgment when using for purposes other than those recommended.

## Section 2: HAZARDS IDENTIFICATION

**GHS classification**

**Classification of the substance or mixture**

<b>Flammable liquids</b>	Category 3
<b>Acute toxicity - Oral</b>	Category 4
<b>Acute toxicity - Inhalation (Vapors)</b>	Category 3
<b>Skin corrosion/irritation</b>	Category 1
<b>Serious eye damage/eye irritation</b>	Category 1
<b>Specific target organ toxicity (single exposure)</b>	Category 2, Category 3
<b>Category 2</b> nervous system	
<b>Category 3</b> Respiratory irritation	
<b>Specific target organ toxicity (repeated exposure)</b>	Category 2
<b>Category 2</b> nervous system	

**Pictograms**



**Signal word** Danger

**Hazard statements**

- H226 - Flammable liquid and vapour
- H314 - Causes severe skin burns and eye damage
- H318 - Causes serious eye damage
- H302 - Harmful if swallowed
- H331 - Toxic if inhaled
- H335 - May cause respiratory irritation
- H371 - May cause damage to the following organs: nervous system
- H373 - May cause damage to the following organs through prolonged or repeated exposure: nervous system

**Precautionary statements-(Prevention)**

- Do not breathe dust/fume/gas/mist/vapors/spray
- Wash face, hands and any exposed skin thoroughly after handling
- Do not eat, drink or smoke when using this product

- Use only outdoors or in a well-ventilated area
- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- Keep container tightly closed
- Ground/bond container and receiving equipment
- Use explosion-proof electrical/ ventilating / lighting / equipment
- Use only non-sparking tools
- Take precautionary measures against static discharge
- Wear protective gloves/protective clothing/eye protection/face protection
- Keep cool

**Precautionary statements-(Response)**

- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- Immediately call a POISON CENTER or doctor/physician
- Wash contaminated clothing before reuse
- IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- Call a POISON CENTER or doctor/physician if you feel unwell
- IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
- Rinse mouth
- Do NOT induce vomiting
- In case of fire: Use suitable extinguishing media for extinction

**Precautionary statements-(Storage)**

- Store in a well-ventilated place. Keep container tightly closed
- Store locked up

**Precautionary statements-(Disposal)**

- Dispose of contents/container to an approved waste disposal plant

**Others**

**Other hazards** Not available

### Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

**Single Substance or Mixture** Substance

**Formula** C<sub>6</sub>H<sub>13</sub>NO

Chemical Name	Weight-%	Molecular weight	ENCS	ISHL No.	CAS RN
N-Ethylmorpholine	97.0	115.17	(5)-860	*	100-74-3

**Note on ISHL No.:** \* in the table means announced chemical substances.

### Section 4: FIRST AID MEASURES

**Inhalation**

Remove to fresh air. If symptoms persist, call a physician.

**Skin contact**

Wash off immediately with soap and plenty of water. If symptoms persist, call a physician.

**Eye contact**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediate medical attention is required.

**Ingestion**

Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately. Do not induce vomiting without medical advice.

**Protection of first-aiders**

Use personal protective equipment as required.

### Section 5: FIRE FIGHTING MEASURES

**Suitable extinguishing media**

Carbon dioxide (CO<sub>2</sub>), Foam, Extinguishing powder, Sand

**Unsuitable extinguishing media**

No information available

**Specific hazards arising from the chemical product**

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Vapors may form explosive mixtures with air

**Special extinguishing method**

No information available

**Special protective actions for fire-fighters**

Use personal protective equipment as required. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

## Section 6: ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

For indoor, provide adequate ventilation process until the end of working. Deny unnecessary entry other than the people involved by, for example, using a rope. While working, wear appropriate protective equipments to avoid adhering it on skin, or inhaling the gas. Work from windward, and retract the people downwind.

**Environmental precautions**

To be careful not discharged to the environment without being properly handled waste water contaminated.

**Methods and materials for contaminant and methods and materials for cleaning up**

Absorb dry sand, earth, sawdust and the waste. Collect empty container that can be sealed.

**Recovery, neutralization**

No information available

**Secondary disaster prevention measures**

Clean contaminated objects and areas thoroughly observing environmental regulations.

## Section 7: HANDLING AND STORAGE

**Handling****Technical measures**

Highly flammable. Avoid contact with high temperature objects, spark, and strong oxidizing agents. Use with local exhaust ventilation.

**Precautions**

Do not rough handling containers, such as upsetting, falling, giving a shock, and dragging. Prevent leakage, overflow, and scattering. Not to generate steam and dust in vain. Seal the container after use. After handling, wash hands and face, and then gargle. In places other than those specified, should not be smoking or eating and drinking. Should not be brought contaminated protective equipment and gloves to rest stops. Deny unnecessary entry of non-emergency personnel to the handling area.

**Safety handling precautions**

Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

**Storage****Safe storage conditions****Storage conditions**

Keep container protect from light, store in well-ventilated place at room temperature (preferably cool). Keep container tightly closed.

**Safe packaging material**

Glass

**Incompatible substances**

Strong oxidizing agents

## Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

**Engineering controls**

In case of indoor workplace, seal the source or use a local exhaust system. Provide the safety shower facility, and hand-

and eye-wash facility. And display their position clearly.

**Exposure limits**

Chemical Name	JSOH (Japan)	ISHL (Japan)	ACGIH
N-Ethylmorpholine 100-74-3	N/A	N/A	TWA: 5 ppm Skin

**Personal protective equipment**

<b>Respiratory protection</b>	gas mask for organic gas ( JIS T 8152 )
<b>Hand protection</b>	chemical protective gloves ( JIS T 8116 )
<b>Eye protection</b>	protective eyeglasses or chemical safety goggles (JIS T 8147)
<b>Skin and body protection</b>	Long-sleeved work clothes

**General hygiene considerations**

Handle in accordance with good industrial hygiene and safety practice.

If this product is classified as "Chemical Substances Hazardous to Skin, etc.", use appropriate protective equipment to them.

## Section 9: PHYSICAL AND CHEMICAL PROPERTIES

**Form**

**Color** colorless - yellow brown

**Turbidity** clear

**Appearance** liquid

**Odor**

characteristic odor

**Melting point/freezing point**

-63 °C

**Boiling point, initial boiling point and boiling range**

140 °C

**Flammability**

Flammable liquid and vapor

**Evaporation rate:**

no data available

**Flammability (solid, gas):**

no data available

**Upper/lower flammability or explosive limits**

**Upper:**

no data available

**Lower:**

no data available

**Flash point**

33 °C

**Auto-ignition temperature:**

no data available

**Decomposition temperature:**

no data available

**pH**

Alkaline

**Viscosity (coefficient of viscosity)**

no data available

**Dynamic viscosity**

no data available

**Solubilities**

water , Ethanol , acetone : Very soluble .

**n-Octanol/water partition coefficient:(log Pow)**

no data available

**Vapour pressure**

no data available

**Specific Gravity / Relative density**

0.908 -0.916 g/mL (20 °C)

**Vapour density**

no data available

**Particle characteristics**

no data available

## Section 10: STABILITY AND REACTIVITY

**Stability**

**Reactivity** no data available

**Chemical stability** May be altered by light.

**Hazardous reactions**

None under normal processing

**Conditions to avoid**

Extremes of temperature and direct sunlight, Heat, flames and sparks, static electricity, spark

**Incompatible materials**

Strong oxidizing agents

**Hazardous decomposition products**

Carbon monoxide (CO), Carbon dioxide (CO<sub>2</sub>), Nitrogen oxides (NO<sub>x</sub>)

## Section 11: TOXICOLOGICAL INFORMATION

### Acute toxicity

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
N-Ethylmorpholine	1500 - 2000 mg/kg ( Rat )	N/A	2000 ppm ( Rat ) 4 h

Chemical Name	Acute toxicity -oral- source information	Acute toxicity -dermal- source information	Acute toxicity -inhalation gas-source information
N-Ethylmorpholine	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.

Chemical Name	Acute toxicity -inhalation vapor- source information	Acute toxicity -inhalation dust-source information	Acute toxicity -inhalation mist-source information
N-Ethylmorpholine	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.

### Skin irritation/corrosion

Chemical Name	Skin corrosion/irritation source information
N-Ethylmorpholine	Based on the NITE GHS classification results.

### Serious eye damage/ irritation

Chemical Name	Serious eye damage/irritation source information
N-Ethylmorpholine	Based on the NITE GHS classification results.

### Respiratory or skin sensitization

Chemical Name	Respiratory or Skin sensitization source information
N-Ethylmorpholine	Based on the NITE GHS classification results.

### Reproductive cell mutagenicity

Chemical Name	germ cell mutagenicity source information
N-Ethylmorpholine	Based on the NITE GHS classification results.

### Carcinogenicity

Chemical Name	Carcinogenicity source information
N-Ethylmorpholine	Based on the NITE GHS classification results.

### Reproductive toxicity

Chemical Name	Reproductive toxicity source information
N-Ethylmorpholine	Based on the NITE GHS classification results.

### STOT-single exposure

Chemical Name	STOT -single exposure- source information
N-Ethylmorpholine	Based on the NITE GHS classification results.

### STOT-repeated exposure

Chemical Name	STOT -repeated exposure- source information
N-Ethylmorpholine	Based on the NITE GHS classification results.

### Aspiration hazard

Chemical Name	Aspiration Hazard source information
N-Ethylmorpholine	Based on the NITE GHS classification results.

## Section 12: ECOLOGICAL INFORMATION

### Ecotoxicity

Chemical Name	Algae/aquatic plants	Fish	Crustacea
N-Ethylmorpholine	<i>ErC50 : Pseudokirchneriella subcapitata</i> > 53 mg /L 72 h	<i>LC50 : Oryzias latipes</i> > 100 mg /L 96 h	<i>EC50 : Daphnia magna</i> > 92 mg /L 48 h

### Other data

Chemical Name	Short-term (acute) hazardous to the	Long-term (chronic) hazardous to the

	aquatic environment source information	aquatic environment source information
N-Ethylmorpholine	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.

<b>Persistence and degradability</b>	No information available
<b>Bioaccumulative potential</b>	No information available
<b>Mobility in soil</b>	No information available
<b>Hazard to the ozone layer</b>	No information available

### Section 13: DISPOSAL CONSIDERATIONS

#### Waste from residues

Disposal should be in accordance with applicable regional, national and local laws and regulations.

#### Contaminated container and contaminated packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

### Section 14: TRANSPORT INFORMATION

#### ADR/RID

<b>UN number</b>	UN2924
<b>Proper shipping name:</b>	Flammable liquid, corrosive, n.o.s. (N-Ethylmorpholine)
<b>UN classification</b>	3
<b>Subsidiary hazard class</b>	8
<b>Packing group</b>	III
<b>Marine pollutant</b>	Not applicable

#### IMDG

<b>UN number</b>	UN2924
<b>Proper shipping name:</b>	Flammable liquid, corrosive, n.o.s. (N-Ethylmorpholine)
<b>UN classification</b>	3
<b>Subsidiary hazard class</b>	8
<b>Packing group</b>	III
<b>Marine pollutant (Sea)</b>	Not applicable
<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	No information available

#### IATA

<b>UN number</b>	UN2924
<b>Proper shipping name:</b>	Flammable liquid, corrosive, n.o.s. (N-Ethylmorpholine)
<b>UN classification</b>	3
<b>Subsidiary hazard class</b>	8
<b>Packing group</b>	III
<b>Environmentally Hazardous Substance</b>	Not applicable

### Section 15: REGULATORY INFORMATION

#### Japanese regulations

<b>Fire Service Act</b>	Category IV, Class II petroleum, dangerous grade 3 water-soluble
<b>Poisonous and Deleterious Substances Control Law</b>	Not applicable
<b>Industrial Safety and Health Act</b>	Harmful Substances Whose Names Are to be Indicated on the Label (Law Art.57) Notifiable Substances (Law Art.57-2) Dangerous Substances - Flammable Substance (Enforcement Order Attached Table 1 Item 4)
<b>Industrial Safety and Health Act (2024-)</b>	【2024.4.1~】Chemical Substances Hazardous to Skin, etc.(Regulations Article 594-2 Paragraph 1)
<b>Regulations for the carriage</b>	Flammable Liquids (Ordinance Art.3, Ministry of Transportation Ordinance Regarding

<b>and storage of dangerous goods in ship</b>	Transport by Ship and Storage, Attached Table 1)
<b>Civil Aeronautics Law</b>	Flammable Liquids (Ordinance Art.194, MITL Nortification for Air Transportation of Explosives etc., Attached Table 1)
<b>Pollutant Release and Transfer Register Law (2023.4.1-)</b>	Not applicable
<b>Export Trade Control Order</b>	Not applicable

Chemical Name	Poisonous and Deleterious Substances Control Law	Industrial Safety and Health Act Substances (Law Art.57-2)	Pollutant Release and Transfer Register Law (2023.4.1-)
N-Ethylmorpholine 100-74-3 ( 97.0 )	-	Applicable	-

## Section 16: OTHER INFORMATION

**Key literature references and sources for data etc.**

NITE: National Institute of Technology and Evaluation (JAPAN)  
<http://www.safe.nite.go.jp/japan/db.html>  
 IATA dangerous Goods Regulations  
 RTECS:Registry of Toxic Effects of Chemical Substances  
 Japan Industrial Safety and Health Association GHS Model SDS  
 Dictionary of Synthetic Oraganic Chemistry , SSOCJ, Koudansha Scientific Co.Ltd.  
 Chemical Dictionary, Kyouritsu Publishing Co., Ltd.  
 etc

**Record of SDS revisions** The following contents were revised. Regulatory information.

### Disclaimer

This SDS is according to JIS Z 7253: 2019. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GHS Classification is according to JIS Z 7252:2019. \*JIS: Japanese Industrial Standards

**End of Safety Data Sheet**