



SAFETY DATA SHEET

According to JIS Z 7253:2019 **Revision date** 26-Feb-2024 Revision Number 3.06

Section 1: PRODUCT AND COMPANY IDENTIFICATION

Product Name	1,4-Dioxane
Product Code	045-24491
Supplier	FUJIFILM Wako Pure Chemical Corporation 1-2 Doshomachi 3-Chome, Chuo-ku, Osaka 540-8605, Japan Phone: +81-6-6203-3741
Emergency telephone number Recommended uses Restrictions on use	Fax: +81-6-6203-2029 +81-6-6203-3741 / +81-3-3270-8571 For research use only Seek expert judgment when using for purposes other than those recommended.

Section 2: HAZARDS IDENTIFICATION

GHS classification Classification of the substance or mixture **Flammable liquids** Acute toxicity - Inhalation (Vapors) Skin corrosion/irritation Serious eye damage/eye irritation Carcinogenicity Specific target organ toxicity (single exposure) Category 1 central nervous system Category 3 Respiratory irritation, Narcotic effects Specific target organ toxicity (repeated exposure) Category 1 kidneys, liver, central nervous system Category 2 respiratory system Pictograms Signal word Danger Hazard statements H225 - Highly flammable liquid and vapor H315 - Causes skin irritation H319 - Causes serious eye irritation H332 - Harmful if inhaled

- H350 May cause cancer H335 - May cause respiratory irritation
- H336 May cause drowsiness or dizziness
- H336 May cause drowsiness or dizziness
- H370 Causes damage to the following organs: central nervous system

H372 - Causes damage to the following organs through prolonged or repeated exposure: kidneys, liver, central nervous system

H373 - May cause damage to the following organs through prolonged or repeated exposure: respiratory system

Category 2 Category 4 Category 2 Category 2A Category 1B Category 1, Category 3

Category 1, Category 2

Precautionary statements-(Prevention)

- Obtain special instructions before use
- · Do not handle until all safety precautions have been read and understood
- · Use personal protective equipment as required
- · Use only outdoors or in a well-ventilated area
- Wash face, hands and any exposed skin thoroughly after handling
- Do not breathe dust/fume/gas/mist/vapors/spray
- · Do not eat, drink or smoke when using this product
- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- Keep container tightly closed
- · Ground/bond container and receiving equipment
- · Use explosion-proof electrical/ ventilating / lighting / equipment
- · Use only non-sparking tools
- Take precautionary measures against static discharge
- Keep cool

Precautionary statements-(Response)

· IF exposed: Call a POISON CENTER or doctor/physician

• IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsina

- · If eye irritation persists: Get medical advice/attention
- · If skin irritation occurs: Get medical advice/attention
- IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
- Wash contaminated clothing before reuse
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- · Call a POISON CENTER or doctor/physician if you feel unwell
- In case of fire: Use suitable extinguishing media for extinction

Precautionary statements-(Storage)

- · Store locked up
- · Store in a well-ventilated place. Keep container tightly closed

Precautionary statements-(Disposal)

· Dispose of contents/container to an approved waste disposal plant

Others Other hazards

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

Single Substance or Mixture

Substance

C4H8O2

Not available

Formula

Weight-% Molecular weight **Chemical Name** ENCS ISHL No. CAS RN 1,4-Dioxane 99.7 88.11 (5)-839 123-91-1 Note on ISHL No.:

* in the table means announced chemical substances.

Section 4: FIRST AID MEASURES

Inhalation

Remove to fresh air. If symptoms persist, call a physician.

Skin contact

Wash off immediately with soap and plenty of water. If symptoms persist, call a physician.

Eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediate medical attention is required.

Ingestion

Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately. Do not induce vomiting without medical advice.

Protection of first-aiders

Use personal protective equipment as required.

Section 5: FIRE FIGHTING MEASURES

Suitable extinguishing media

Water spray (fog), Carbon dioxide (CO2), Foam, Extinguishing powder, Sand

Unsuitable extinguishing media

No information available

Specific hazards arising from the chemical product Thermal decomposition can lead to release of irritating and toxic gases and vapors. Vapors may form explosive mixtures

with air

Special extinguishing method

No information available

Special protective actions for fire-fighters

Use personal protective equipment as required. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

For indoor, provide adequate ventilation process until the end of working. Deny unnecessary entry other than the people involved by, for example, using a rope. While working, wear appropriate protective equipments to avoid adhering it on skin, or inhaling the gas. Work from windward, and retract the people downwind.

Environmental precautions

To be careful not discharged to the environment without being properly handled waste water contaminated.

Methods and materials for contaminent and methods and materials for cleaning up

Absorb dry sand, earth, sawdust and the waste. Collect empty container that can be sealed.

Recoverly, neutralization

No information available

Secondary disaster prevention measures

Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE

Handling

Technical measures

Highly flammable. Avoid contact with high temperature objects, spark, and strong oxidizing agents. Use with local exhaust ventilation.

Precautions

Do not rough handling containers, such as upsetting, falling, giving a shock, and dragging. Prevent leakage, overflow, and scattering. Not to generate steam and dust in vain. Seal the container after use. After handling, wash hands and face, and then gargle. In places other than those specified, should not be smoking or eating and drinking. Should not be brought contaminated protective equipment and gloves to rest stops. Deny unnecessary entry of non-emergency personnel to the handling area.

Safety handling precautions

Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Storage

Safe storage conditions	
Storage conditions	Keep container protect from light, store
-	in well-ventilated place at room temperature (preferably cool). Keep container tightly closed. Packed with an inert gas.
Safe packaging material	Glass
Incompatible substances	Strong oxidizing agents

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls

In case of indoor workplace, seal the source or use a local exhaust system. Provide the safety shower facility, and handand eye-wash facility. And display their position clearly.

Exposure limits

Chemical N	Name	JSOH (Japan)	ISHL (Japan)	ACGIH
1,4-Dioxa 123-91		TWA: 1 ppm OEL TWA: 3.6 mg/m ³ OEL Skin ISHL/ACL: 10 ppm	ISHL/ACL: 10 ppm	TWA: 20 ppm Skin

Personal protective equipment

Respiratory protection Hand protection Eye protection Skin and body protection gas mask for organic gas (JIS T 8152) chemical protective gloves (JIS T 8116) protective eyeglasses or chemical safety goggles (JIS T 8147) Long-sleeved work clothes

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice. If this product is classified as "Chemical Substances Hazardous to Skin, etc.", use appropriate protective equipment to

them.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Form

Color	col
Turbidity	clea
Appearance	liqu
Odor	cha
Melting point/freezing point	10.
Boiling point, initial boiling point and boiling range	101
Flammability	Hig
Evaporation rate:	no
Flammability (solid, gas):	no
Upper/lower flammability or explosive limits	
Upper:	22
Lower:	2 v
Flash point	12
Auto-ignition temperature:	180
Decomposition temperature:	no
рН	no
Viscosity (coefficient of viscosity)	no
Dynamic viscosity	no
Solubilities	wat
n-Octanol/water partition coefficient:(log Pow)	-0.4
Vapour pressure	38.
Specific Gravity / Relative density	1.0
Vapour density	3.0
Particle characteristics	no

colorless clear liquid characteristic odor 10.5 - 12.0 °C 101 °C Highly flammable liquid and vapor no data available no data available

22 vol% 2 vol% 12 °C 180 °C no data available no data available no data available water, Ethanol, acetone : Very soluble. -0.42 38.7 $1.030 - 1.035 \text{ g/m L} (20 ^{\circ}\text{C})$ 3.03 no data available

Section 10: STABILITY AND REACTIVITY

Stability

Reactivity Chemical stability Hazardous reactions no data available May be altered by light.

None under normal processing **Conditions to avoid** Extremes of temperature and direct sunlight, Heat, flames and sparks, static electricity, spark **Incompatible materials** Strong oxidizing agents **Hazardous decomposition products**

Carbon monooxide (CO), Carbon dioxide (CO2)

Section 11: TOXICOLOGICAL INFORMATION

Acute toxicity

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
1,4-Dioxane	5170 mg/kg (Rat)	2100 mg/kg (Rat)	9158 ppm (Rat) 4 h

Chemical Name	Acute toxicity -oral- source information	Acute toxicity -dermal- source information	Acute toxicity -inhalation gas- source information
.,			Based on the NITE GHS classification results.

Chemical Name	Acute toxicity -inhalation	Acute toxicity -inhalation dust-	Acute toxicity -inhalation mist-
	vapor- source information	source information	source information
1,4-Dioxane	Based on the NITE GHS	Based on the NITE GHS	Based on the NITE GHS
	classification results.	classification results.	classification results.

Skin irritation/corrosion

Chemical Name	Skin corrosion/irritation source information	
1,4-Dioxane	Based on the NITE GHS classification results.	
Serious eye damage/ irritation		
Chemical Name	Serious eye damage/irritation source information	
1,4-Dioxane	Based on the NITE GHS classification results.	
Respiratory or skin sensitization		
Chemical Name	Respiratory or Skin sensitization source information	
1,4-Dioxane	Based on the NITE GHS classification results.	
Reproductive cell mutagenicity		
Chemical Name	germ cell mutagencity source information	
1,4-Dioxane	Based on the NITE GHS classification results.	
Carcinogenicity		
Chemical Name	Carcinogenicity source information	
1,4-Dioxane	Based on the NITE GHS classification results.	

Chemical Name	NTP	IARC	ACGIH	JSOH (Japan)
1,4-Dioxane	Reasonably	Group 2B	A3	Group 2B
123-91-1	Anticipated			
Reproductive toxicity				
Chemical Name		Reproductive toxicity source information		
1,4-Dioxane		Based on the NITE GH	IS classification res	sults.
STOT-single exposure				
Chemical Name		STOT -singl	e exposure- sourc	e information
1,4-Dioxane		Based on the NITE GHS classification results.		
STOT-repeated exposure				
Chemical Name		STOT -repeat	ed exposure- sou	rce information
1,4-Dioxane		Based on the NITE GHS classification results.		
Aspiration hazard				
Chemical Name		Aspiration Hazard source information		nformation
1,4-Dioxane		Based on the NITE GH	IS classification res	sults.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Algae/aquatic plants	Fish	Crustacea
1,4-Dioxane	ErC50 : Pseudokirchneriella	LC50 : Oryzias latipes var.	EC50 : Daphnia magna
	subcapitata	> 100 mg/L 96 h	> 1000 mg/L 48 h
	> 1000 mg/L 72 h		

Other data

Chemical Name	Short-term (acute) hazardous to the	Long-term (chronic) hazardous to the
	aquatic environment source information	aquatic environment source information
1,4-Dioxane	Based on the NITE GHS classification	Based on the NITE GHS classification
	results.	results.

Persistence and degradability
Bioaccumulative potential
Mobility in soil
Hazard to the ozone layer

No information available No information available No information available No information available

Section 13: DISPOSAL CONSIDERATIONS

Waste from residues

Disposal should be in accordance with applicable regional, national and local laws and regulations. Contaminated container and contaminated packaging

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14: TRANSPORT INFORMATION

ADR/RID

ADIVINID	
UN number	UN1165
Proper shipping name:	dioxane
UN classfication	3
Subsidiary hazard class	
Packing group	II
Marine pollutant	Not applicable
IMDG	
UN number	UN1165
Proper shipping name:	dioxane
UN classfication	3
Subsidiary hazard class	
Packing group	II
Marine pollutant (Sea)	Not applicable
Transport in bulk according to	No information available
Annex II of MARPOL 73/78 and	
the IBC Code	
ΙΑΤΑ	
UN number	UN1165
Proper shipping name:	dioxane
UN classfication	3
Subsidiary hazard class	
Packing group	11
Environmentally Hazardous	Not applicable
Substance	

Section 15: REGULATORY INFORMATION

Japanese regulations

Fire Service Act Poisonous and Deleterious Substances Control Law	Category IV, Class I petroleums, dangerous grade 2 water-soluble Not applicable
Industrial Safety and Health Ac	t Harmful Substances Whose Names Are to be Indicated on the Label (Law Art.57) Notifiable Substances (Law Art.57-2) Group 2 Specified Chemical Substance
	Substances with Health Hazards Prevention Guideline(Carcinogenicity Substance) Dangerous Substances - Flammable Substance (Enforcement Order Attached Table 1 Item 4)
	Working Environment Evaluation Standards, Administrative Control Levels (Law Art.65-2, Para.1)
Industrial Safety and Health Act (2024~)	[2024.4.1~] Chemical Substances Hazardous to Skin, etc. (Regulations Article 594-2 Paragraph 1)
Act on the Evaluation of	Priority Assessment Chemical Substances (Law Article 2, Para.5)
Chemical Substances and Regulation of Their	
Manufacture, etc Regulations for the carriage and storage of dangerous	Flammable Liquids (Ordinance Art.3, Ministry of Transportation Ordinance Regarding Transport by Ship and Storage, Attached Table 1)
goods in ship	
Civil Aeronautics Law	Flammable Liquids (Ordinance Art.194, MITL Nortification for Air Transportation of Explosives etc., Attached Table 1)
Marine Pollution Prevention Law	Enforcement ordinance Appendix No. 1 Noxious liquid substance Category Y
Pollutant Release and Transfer Register Law	Class 1
(2023.4.1-) Class 1 - No.	150
Water Pollution Control Act	Harmful Substances (Law Art.2, Enforcement Order Art.2, Ordinace Designating Wastewater Standards Art.1)
Export Trade Control Order Air Pollution Control Law	Not applicable Hazardous Air Pollutants

Chemical Name	Poisonous and Deleterious Substances Control Law	Industrial Safety and Health Act Substances (Law Art.57-2)	Pollutant Release and Transfer Register Law (2023.4.1-)
1,4-Dioxane 123-91-1(99.7)	-	Applicable	Applicable

Section 16: OTHER INFORMATION

Key literature references and sources for data etc.	NITE: National Institute of Technology and Evaluation (JAPAN) http://www.safe.nite.go.jp/japan/db.html IATA dangerous Goods Regulations RTECS:Registry of Toxic Effects of Chemical Substances Japan Industrial Safety and Health Association GHS Model SDS Dictionary of Synthetic Oraganic Chemistry, SSOCJ, Koudansha Scientific Co.Ltd. Chemical Dictionary, Kyouritsu Publishing Co., Ltd. etc
Record of SDS revisions	The following contents were revised. Regulatory information.

Record of SDS revisions Disclaimer

This SDS is according to JIS Z 7253: 2019. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GHS Classification is according to JIS Z 7252:2019. *JIS: Japanese Industrial Standards

End of Safety Data Sheet