

# SAFETY DATA SHEET

According to JIS Z 7253:2019  
**Revision date** 22-Feb-2024  
 Revision Number 4.07

## Section 1: PRODUCT AND COMPANY IDENTIFICATION

<b>Product Name</b>	1,4-Dioxane
<b>Product Code</b>	040-03767,042-03761,042-03766,048-03763

**Supplier** FUJIFILM Wako Pure Chemical Corporation  
 1-2 Doshomachi 3-Chome, Chuo-ku, Osaka 540-8605, Japan  
 Phone: +81-6-6203-3741  
 Fax: +81-6-6203-2029

**Emergency telephone number** +81-6-6203-3741 / +81-3-3270-8571

**Recommended uses** For research use only

**Restrictions on use** Seek expert judgment when using for purposes other than those recommended.

## Section 2: HAZARDS IDENTIFICATION

**GHS classification**

**Classification of the substance or mixture**

<b>Flammable liquids</b>	Category 2
<b>Acute toxicity - Inhalation (Vapors)</b>	Category 4
<b>Skin corrosion/irritation</b>	Category 2
<b>Serious eye damage/eye irritation</b>	Category 2A
<b>Carcinogenicity</b>	Category 1B
<b>Specific target organ toxicity (single exposure)</b>	Category 1, Category 3
<b>Category 1</b> central nervous system	
<b>Category 3</b> Respiratory irritation, Narcotic effects	
<b>Specific target organ toxicity (repeated exposure)</b>	Category 1, Category 2
<b>Category 1</b> kidneys, liver, central nervous system	
<b>Category 2</b> respiratory system	

**Pictograms**



**Signal word**

Danger

**Hazard statements**

- H225 - Highly flammable liquid and vapor
- H315 - Causes skin irritation
- H319 - Causes serious eye irritation
- H332 - Harmful if inhaled
- H350 - May cause cancer
- H335 - May cause respiratory irritation
- H336 - May cause drowsiness or dizziness
- H370 - Causes damage to the following organs: central nervous system
- H372 - Causes damage to the following organs through prolonged or repeated exposure: kidneys, liver, central nervous system
- H373 - May cause damage to the following organs through prolonged or repeated exposure: respiratory system

**Precautionary statements-(Prevention)**

- Obtain special instructions before use
- Do not handle until all safety precautions have been read and understood
- Use personal protective equipment as required
- Do not breathe dust/fume/gas/mist/vapors/spray
- Wash face, hands and any exposed skin thoroughly after handling
- Do not eat, drink or smoke when using this product
- Use only outdoors or in a well-ventilated area
- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- Keep container tightly closed
- Ground/bond container and receiving equipment
- Use explosion-proof electrical/ ventilating / lighting / equipment
- Use only non-sparking tools
- Take precautionary measures against static discharge
- Keep cool

**Precautionary statements-(Response)**

- IF exposed: Call a POISON CENTER or doctor/physician
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- If eye irritation persists: Get medical advice/attention
- If skin irritation occurs: Get medical advice/attention
- IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
- Wash contaminated clothing before reuse
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- Call a POISON CENTER or doctor/physician if you feel unwell
- In case of fire: Use suitable extinguishing media for extinction

**Precautionary statements-(Storage)**

- Store in a well-ventilated place. Keep container tightly closed
- Store locked up

**Precautionary statements-(Disposal)**

- Dispose of contents/container to an approved waste disposal plant

**Others**

**Other hazards** Not available

### Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

**Single Substance or Mixture** Substance

**Formula** C<sub>4</sub>H<sub>8</sub>O<sub>2</sub>

Chemical Name	Weight-%	Molecular weight	ENCS	ISHL No.	CAS RN
1,4-Dioxane	99.5	88.11	(5)-839	*	123-91-1

**Note on ISHL No.:** \* in the table means announced chemical substances.

**Impurities and/or Additives:** 2,6-Di-t-butyl-4-methylphenol about 0.0005%

### Section 4: FIRST AID MEASURES

**Inhalation**

Remove to fresh air. If symptoms persist, call a physician.

**Skin contact**

Wash off immediately with soap and plenty of water. If symptoms persist, call a physician.

**Eye contact**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediate medical attention is required.

**Ingestion**

Rinse mouth. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately. Do not induce vomiting without medical advice.

**Protection of first-aiders**

Use personal protective equipment as required.

## Section 5: FIRE FIGHTING MEASURES

**Suitable extinguishing media**

Water spray (fog), Carbon dioxide (CO<sub>2</sub>), Foam, Extinguishing powder, Sand

**Unsuitable extinguishing media**

No information available

**Specific hazards arising from the chemical product**

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Vapors may form explosive mixtures with air

**Special extinguishing method**

No information available

**Special protective actions for fire-fighters**

Use personal protective equipment as required. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

## Section 6: ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

For indoor, provide adequate ventilation process until the end of working. Deny unnecessary entry other than the people involved by, for example, using a rope. While working, wear appropriate protective equipments to avoid adhering it on skin, or inhaling the gas. Work from windward, and retract the people downwind.

**Environmental precautions**

To be careful not discharged to the environment without being properly handled waste water contaminated.

**Methods and materials for contaminant and methods and materials for cleaning up**

Absorb dry sand, earth, sawdust and the waste. Collect empty container that can be sealed.

**Recovery, neutralization**

No information available

**Secondary disaster prevention measures**

Clean contaminated objects and areas thoroughly observing environmental regulations.

## Section 7: HANDLING AND STORAGE

**Handling****Technical measures**

Highly flammable. Avoid contact with high temperature objects, spark, and strong oxidizing agents. Use with local exhaust ventilation.

**Precautions**

Do not rough handling containers, such as upsetting, falling, giving a shock, and dragging. Prevent leakage, overflow, and scattering. Not to generate steam and dust in vain. Seal the container after use. After handling, wash hands and face, and then gargle. In places other than those specified, should not be smoking or eating and drinking. Should not be brought contaminated protective equipment and gloves to rest stops. Deny unnecessary entry of non-emergency personnel to the handling area.

**Safety handling precautions**

Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

**Storage****Safe storage conditions****Storage conditions**

Keep container protect from light, store in well-ventilated place at room temperature (preferably cool). Keep container tightly closed.

**Safe packaging material**

Glass, Iron

**Incompatible substances**

Strong oxidizing agents

## Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### Engineering controls

In case of indoor workplace, seal the source or use a local exhaust system. Provide the safety shower facility, and hand- and eye-wash facility. And display their position clearly.

### Exposure limits

Chemical Name	JSOH (Japan)	ISHL (Japan)	ACGIH
1,4-Dioxane 123-91-1	TWA: 1 ppm OEL TWA: 3.6 mg/m <sup>3</sup> OEL Skin ISHL/ACL: 10 ppm	ISHL/ACL: 10 ppm	TWA: 20 ppm Skin

Chemical Name	Concentration standard value set by the Minister of Health, Labor and Welfare (8hr)	Concentration standard value set by the Minister of Health, Labor and Welfare (Short-Term)
2,6-Di(tert-butyl)-4-methylphenol 128-37-0	10 mg/m <sup>3</sup>	N/A

### Personal protective equipment

**Respiratory protection** gas mask for organic gas ( JIS T 8152 )  
**Hand protection** chemical protective gloves ( JIS T 8116 )  
**Eye protection** protective eyeglasses or chemical safety goggles (JIS T 8147)  
**Skin and body protection** Long-sleeved work clothes

### General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice.

If this product is classified as "Chemical Substances Hazardous to Skin, etc.", use appropriate protective equipment to them.

## Section 9: PHYSICAL AND CHEMICAL PROPERTIES

### Form

<b>Color</b>	colorless
<b>Turbidity</b>	clear
<b>Appearance</b>	liquid
<b>Odor</b>	characteristic odor
<b>Melting point/freezing point</b>	>11.0 °C
<b>Boiling point, initial boiling point and boiling range</b>	102 °C
<b>Flammability</b>	Highly flammable liquid and vapor
<b>Evaporation rate:</b>	no data available
<b>Flammability (solid, gas):</b>	no data available
<b>Upper/lower flammability or explosive limits</b>	
<b>Upper:</b>	22 vol%
<b>Lower:</b>	2 vol%
<b>Flash point</b>	12 °C
<b>Auto-ignition temperature:</b>	180 °C
<b>Decomposition temperature:</b>	no data available
<b>pH</b>	no data available
<b>Viscosity (coefficient of viscosity)</b>	no data available
<b>Dynamic viscosity</b>	no data available
<b>Solubilities</b>	Ethanol and Diethyl ether : Very soluble . water : freely soluble .
<b>n-Octanol/water partition coefficient:(log Pow)</b>	-0.42
<b>Vapour pressure</b>	38.7
<b>Specific Gravity / Relative density</b>	1.030 - 1.035 g/mL (20°C)
<b>Vapour density</b>	3.03
<b>Particle characteristics</b>	no data available

## Section 10: STABILITY AND REACTIVITY

### Stability

**Reactivity** no data available

**Chemical stability** Generates the peroxides with oxygen in the air. May be altered by light.

### Hazardous reactions

None under normal processing

### Conditions to avoid

Extremes of temperature and direct sunlight, Heat, flames and sparks, static electricity, spark

### Incompatible materials

Strong oxidizing agents

### Hazardous decomposition products

Carbon monoxide (CO), Carbon dioxide (CO<sub>2</sub>)

## Section 11: TOXICOLOGICAL INFORMATION

### Acute toxicity

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
1,4-Dioxane	5170 mg/kg ( Rat )	2100 mg/kg ( Rat )	9158 ppm ( Rat ) 4 h

Chemical Name	Acute toxicity -oral- source information	Acute toxicity -dermal- source information	Acute toxicity -inhalation gas- source information
1,4-Dioxane	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.

Chemical Name	Acute toxicity -inhalation vapor- source information	Acute toxicity -inhalation dust- source information	Acute toxicity -inhalation mist- source information
1,4-Dioxane	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.

### Skin irritation/corrosion

Chemical Name	Skin corrosion/irritation source information
1,4-Dioxane	Based on the NITE GHS classification results.

### Serious eye damage/ irritation

Chemical Name	Serious eye damage/irritation source information
1,4-Dioxane	Based on the NITE GHS classification results.

### Respiratory or skin sensitization

Chemical Name	Respiratory or Skin sensitization source information
1,4-Dioxane	Based on the NITE GHS classification results.

### Reproductive cell mutagenicity

Chemical Name	germ cell mutagenicity source information
1,4-Dioxane	Based on the NITE GHS classification results.

### Carcinogenicity

Chemical Name	Carcinogenicity source information
1,4-Dioxane	Based on the NITE GHS classification results.

Chemical Name	NTP	IARC	ACGIH	JSOH (Japan)
1,4-Dioxane 123-91-1	Reasonably Anticipated	Group 2B	A3	Group 2B

### Reproductive toxicity

Chemical Name	Reproductive toxicity source information
1,4-Dioxane	Based on the NITE GHS classification results.

### STOT-single exposure

Chemical Name	STOT -single exposure- source information
1,4-Dioxane	Based on the NITE GHS classification results.

### STOT-repeated exposure

Chemical Name	STOT -repeated exposure- source information
1,4-Dioxane	Based on the NITE GHS classification results.

**Aspiration hazard**

Chemical Name	Aspiration Hazard source information
1,4-Dioxane	Based on the NITE GHS classification results.

## Section 12: ECOLOGICAL INFORMATION

**Ecotoxicity**

Chemical Name	Algae/aquatic plants	Fish	Crustacea
1,4-Dioxane	<i>ErC50 : Pseudokirchneriella subcapitata</i> > 1000 mg/L 72 h	<i>LC50 : Oryzias latipes var.</i> > 100 mg/L 96 h	<i>EC50 : Daphnia magna</i> > 1000 mg/L 48 h

**Other data**

Chemical Name	Short-term (acute) hazardous to the aquatic environment source information	Long-term (chronic) hazardous to the aquatic environment source information
1,4-Dioxane	Based on the NITE GHS classification results.	Based on the NITE GHS classification results.

<b>Persistence and degradability</b>	No information available
<b>Bioaccumulative potential</b>	No information available
<b>Mobility in soil</b>	No information available
<b>Hazard to the ozone layer</b>	No information available

## Section 13: DISPOSAL CONSIDERATIONS

**Waste from residues**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated container and contaminated packaging**

Disposal should be in accordance with applicable regional, national and local laws and regulations.

## Section 14: TRANSPORT INFORMATION

**ADR/RID**

<b>UN number</b>	UN1165
<b>Proper shipping name:</b>	Dioxane
<b>UN classification</b>	3
<b>Subsidiary hazard class</b>	
<b>Packing group</b>	II
<b>Marine pollutant</b>	Not applicable

**IMDG**

<b>UN number</b>	UN1165
<b>Proper shipping name:</b>	Dioxane
<b>UN classification</b>	3
<b>Subsidiary hazard class</b>	
<b>Packing group</b>	II
<b>Marine pollutant (Sea)</b>	Not applicable
<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	No information available

**IATA**

<b>UN number</b>	UN1165
<b>Proper shipping name:</b>	Dioxane
<b>UN classification</b>	3
<b>Subsidiary hazard class</b>	

Packing group II  
 Environmentally Hazardous Substance Not applicable

## Section 15: REGULATORY INFORMATION

### Japanese regulations

<b>Fire Service Act</b>	Category IV, Class I petroleums, dangerous grade 2 water-soluble
<b>Poisonous and Deleterious Substances Control Law</b>	Not applicable
<b>Industrial Safety and Health Act</b>	Harmful Substances Whose Names Are to be Indicated on the Label (Law Art.57) Notifiable Substances (Law Art.57-2) Group 2 Specified Chemical Substance Substances with Health Hazards Prevention Guideline(Carcinogenicity Substance) Dangerous Substances - Flammable Substance (Enforcement Order Attached Table 1 Item 4) Working Environment Evaluation Standards, Administrative Control Levels (Law Art.65-2, Para.1)
<b>Industrial Safety and Health Act (2024-)</b>	<b>【2024.4.1~】</b> Chemical Substances Hazardous to Skin, etc.(Regulations Article 594-2 Paragraph 1)
<b>Act on the Evaluation of Chemical Substances and Regulation of Their Manufacture, etc</b>	Priority Assessment Chemical Substances (Law Article 2, Para.5)
<b>Regulations for the carriage and storage of dangerous goods in ship</b>	Flammable Liquids (Ordinance Art.3, Ministry of Transportation Ordinance Regarding Transport by Ship and Storage, Attached Table 1)
<b>Civil Aeronautics Law</b>	Flammable Liquids (Ordinance Art.194, MITL Notification for Air Transportation of Explosives etc., Attached Table 1)
<b>Marine Pollution Prevention Law</b>	Enforcement ordinance Appendix No. 1 Noxious liquid substance Category Y
<b>Pollutant Release and Transfer Register Law (2023.4.1-)</b>	Class 1
<b>Class 1 - No.</b>	150
<b>Water Pollution Control Act</b>	Harmful Substances (Law Art.2, Enforcement Order Art.2, Ordinance Designating Wastewater Standards Art.1)
<b>Export Trade Control Order</b>	Not applicable
<b>Air Pollution Control Law</b>	Hazardous Air Pollutants

Chemical Name	Poisonous and Deleterious Substances Control Law	Industrial Safety and Health Act Substances (Law Art.57-2)	Pollutant Release and Transfer Register Law (2023.4.1-)
1,4-Dioxane 123-91-1 ( 99.5 )	-	Applicable	Applicable

## Section 16: OTHER INFORMATION

### Key literature references and sources for data etc.

NITE: National Institute of Technology and Evaluation (JAPAN)  
<http://www.safe.nite.go.jp/japan/db.html>  
 IATA dangerous Goods Regulations  
 RTECS:Registry of Toxic Effects of Chemical Substances  
 Japan Industrial Safety and Health Association GHS Model SDS  
 Dictionary of Synthetic Organic Chemistry , SSOCJ, Koudansha Scientific Co.Ltd.  
 Chemical Dictionary, Kyouritsu Publishing Co., Ltd.  
 etc

### Record of SDS revisions

The following contents were revised. Regulatory information.

**Disclaimer**

This SDS is according to JIS Z 7253: 2019. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GHS Classification is according to JIS Z 7252:2019. \*JIS: Japanese Industrial Standards

**End of Safety Data Sheet**