

## SPECIFICATION

D(-)- $\alpha$ -Phenylglycine Methylester Hydrochloride

Practical Grade

| REQUIREMENT                                  | SPECIFICATION                                                                                              |
|----------------------------------------------|------------------------------------------------------------------------------------------------------------|
| Appearance                                   | White ~ slightly yellow,<br>crystalline powder<br>to pass test<br><br>under investigation<br><br>min.90.0% |
| Solubility in methanol                       |                                                                                                            |
| Specific rotation [ $\alpha$ ]D20(c=2,CH3OH) |                                                                                                            |
| Assay                                        |                                                                                                            |