## **SPECIFICATION**

## Ethanol (99.5)

Super Special Grade

REQUIREMENT	SPECIFICATION
Appearance	Colorless clear liquid
Solubility in water	to pass test
Density (20°C)	0.789~0.791g/mL
Absorbance (255nm)	max.0.02
Water	max.0.1%
Residue after evaporation	max.4ppm
Acidity (as CH3COOH)	max.5ppm
Alkalinity (as NH3)	max.0.5ppm
Heavy metals (as Pb)	max.0.2ppm
Aldehydes and ketones (as CH3COCH3)	max.4ppm
Benzene and other organic impurities	to pass test (as C6H6:max. about 0.001%)
Fusel oil (as C5H12O)	max.0.004%
Methanol (CH3OH)	max.0.02%
Substances darkened by diphenylcarbazide	to pass test
Substances darkened by sulfuric acid	to pass test
Substances reducing permanganate	to pass test (as O:max. about 3ppm)
Practical test for ethanolic KOH solution	to pass test
Gas chromatography test	to pass test
Assay (capillary GC)	min.99.9%

(1 / 1) revised on 2022/11/29