SPECIFICATION

Sodium Benzoate

Japanese Food Additives

	REQUIREMENT	SPECIFICATION
	Description	White crystalline powder or granules / odorless
	Identification	to pass test
	Purity	-
(1)	Clarity and color of solution	to pass test
(2)	Free acid and free alkali	to pass test
(3)	Sulfate	not more than 0.30% as SO4
(4)	Lead	not more than $2 \mu g/g$ as Pb
(5)	Arsenic	not more than $3 \mu g/g$ as As
(6)	Readily oxidizable substances	to pass test
(7)	Chlorinated compounds	not more than 0.014% as Cl
(8)	Phthalate	not more than 50 μ g/g as phthalate
	Loss on drying	not more than 1.5%
	Assay (after drying)	not less than 99.0%

Japan's Specifications and Standards for Food Additives